Silicone Containing Slip and Mar Additive
For solvent borne formulations.

Silicone paint additive to improve surface slip, mar resistance, substrate wetting, flow and levelling and gloss. Helps to reduce / avoids orange peel, craters and other surface defects.

Technical Data:

<table>
<thead>
<tr>
<th>Property</th>
<th>Specification</th>
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</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>clear to slightly yellow liquid</td>
</tr>
<tr>
<td>Chemical characteristic</td>
<td>organic modified PDMS in isopropanol</td>
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<tr>
<td>Active substance</td>
<td>approx. 10%</td>
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</tbody>
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Recommended Uses:

Very effective additive for significant increase of surface slip and mar resistance. Improves levelling and avoids formation of Bénard cells. Good substrate wetting and prevention of pigment floating.

Due to the excellent compatibility with various resins particularly recommended for clear coat formulations.

Typical use level is 0.5 - 1.0% on total formulation.

Incorporation:

Incorporation under shear at any stage of manufacture. Preferably added with agitation before final thinning.

At recommended dose levels, W’Add 315 should have no negative impact on the recoatability. However, overdosing silicone additives may have negative impact on intercoat adhesion and / or surface quality.

Optimal use levels should be evaluated by laboratory tests. If assistance is needed, please contact your Worlée representative.

Handling and Storage:

Store in a dry and cool place and keep containers tightly closed. Shelf life in unopened packages is at least 6 months.