1. IDENTIFICATION OF THE SUBSTANCE OR MIXTURE AND OF THE SUPPLIER

PRODUCT IDENTIFIER: TOYOCAT- SX60
MANUFACTURER: TOSOH SPECIALTY CHEMICALS USA, Inc.
ADDRESS: 1720 Windward Concourse, Suite 125
          Alpharetta, Georgia 30005

PHONE: 1-770-442-9501
EMERGENCY PHONE: CHEMTREC 1-800-424-9300 OR 1-703-527-3887
RECOMMENDED USE: General industrial products

2. HAZARDS IDENTIFICATION

GHS CLASSIFICATION
Skin corrosion/irritation

HAZARD SYMBOL:

Category 2

SIGNAL WORD: WARNING

HAZARD STATEMENTS:
Causes skin irritation

PREVENTION:
Wash thoroughly after handling.
Wear protective gloves.

RESPONSE:
If on skin (or hair): Wash with plenty of water.
If skin irritation or rash occurs: Get medical advice/attention.
Take off contaminated clothing and wash it before reuse.
3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS #</th>
<th>OSHA Hazardous(Y/N)</th>
<th>Concentration (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Substituted amine</td>
<td>Confidential</td>
<td>Y</td>
<td>30-70</td>
</tr>
<tr>
<td>Solvent</td>
<td>Confidential</td>
<td>Y</td>
<td>30-70</td>
</tr>
</tbody>
</table>

The exact identities of the ingredients of this product are considered confidential because they are a trade secret. The hazards associated with these ingredients are addressed in this document.

4. FIRST AID MEASURES

**EYE CONTACT:**
Hold eyelids open and flush with a steady, gentle stream of water for at least 15 minutes. Seek medical attention if eye irritation develops or persists.

**SKIN CONTACT:**
Remove contaminated clothing and shoes. Wash with plenty of water, for at least 15 minutes. Seek medical attention if skin irritation develops or persists. Launder contaminated clothing and shoes before re-use.

**INGESTION:**
Do not induce vomiting. If victim is conscious and alert, give 1-2 glasses of water to drink. Do not give anything by mouth to an unconscious person. Seek immediate medical attention. Do not leave victim unattended.

**INHALATION:**
If respiratory irritation or distress occurs, remove victim to fresh air. Seek immediate medical attention.

**NOTES TO PHYSICIAN:**
All treatments should be based on observed signs and symptoms of distress in the patient. Consideration should be given to the possibility that overexposure to materials other than this product may have occurred. Treat symptomatically. No specific antidote available.

5. FIRE FIGHTING MEASURES

**EXTINGUISHING MEDIA:**
Water spray, fog, dry chemical, foam, CO₂

**UNUSUAL FIRE AND EXPLOSION HAZARDS:**
Closed containers may rupture due to buildup of pressure when exposed to extreme heat.

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Date Prepared: April 20, 2017 Supersedes: None (Page 2 of 7)
5. FIRE FIGHTING MEASURES (continued)

SPECIAL PROTECTIVE EQUIPMENT FOR FIRE FIGHTERS: Firefighters should wear NIOSH/MSHA-approved self-contained breathing apparatus and full protective clothing. Cool containers exposed to fire with water.

HAZARDOUS DECOMPOSITION MATERIALS UNDER FIRE CONDITIONS: Oxides of carbon, oxides of nitrogen, ammonia.

6. ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS: Wear appropriate protective gear for the situation. (See Personal Protection Information in Section 8).

ENVIROMENTAL PRECAUTIONS: Do not flush to drain. Spills may be reportable to the National Response Center (800-424-8802) and to state and/or local agencies.

METHOD FOR CLEAN UP: Extinguish or remove all sources of ignition. Absorb with an inert absorbent, sweep up and place in an appropriate closed container. Clean up residual material by washing area with water. Collect washings for disposal. Spills may be reportable to the National Response Center (800-424-8802) and to state and/or local agencies.

7. HANDLING AND STORAGE

PRECAUTIONS FOR SAFE HANDLING: Handle material with suitable protection (See Section 8). Handle with adequate ventilation. Avoid breathing vapors. Avoid contact with eyes, skin and clothing.

VENTILATION: General area dilution/exhaust ventilation.

CONDITIONS FOR SAFE STORAGE: Store upright in a cool, dry, well ventilated area out of direct sunlight. Keep away from heat, open flames and ignition sources. Keep container tightly closed. Do not reuse container.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

ENGINEERING MEASURES: Set up hand-wash station and eyewash station near work area. General area dilution/exhaust ventilation.

EXPOSURE LIMITS: None

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8. EXPOSURE CONTROLS/PERSONAL PROTECTION (continued)

PERSONAL PROTECTION MEASURES:

Respiratory protection: When respirators are required, select NIOSH/MSHA approved equipment based on actual or potential airborne concentrations and in accordance with regulatory standards and/or industrial recommendations. Self-contained or supplied-air respiratory equipment is recommended.

Eye protection: Safety glasses with side shields, goggles or face shield are recommended.

Skin protection: Skin contact should be minimized through the use of chemical-resistant gloves and boots, and suitable protective clothing.

The following general measures should be taken when working or handling this material:
1) Do not store, use, and/or consume foods, beverages, tobacco products, or cosmetics in areas where this material is stored.
2) Wash hands and face carefully before eating, drinking, using tobacco, applying cosmetics, or using the toilet.
3) Wash exposed skin promptly to remove accidental splashes of contact with this material.

9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>PROPERTY</th>
<th>VALUE</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical State</td>
<td>Liquid</td>
</tr>
<tr>
<td>Color</td>
<td>Pale yellow</td>
</tr>
<tr>
<td>Odor</td>
<td>Ammonia-like</td>
</tr>
<tr>
<td>pH</td>
<td>11 (@10% in methanol)</td>
</tr>
<tr>
<td>Melting Point</td>
<td>No data available</td>
</tr>
<tr>
<td>Boiling Point</td>
<td>No data available</td>
</tr>
<tr>
<td>Flash Point</td>
<td>221F (105C)</td>
</tr>
<tr>
<td>Autoignition Point</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive Limits (Lower)</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive Limits (Upper)</td>
<td>No data available</td>
</tr>
<tr>
<td>Vapor Pressure</td>
<td>&lt; 13 Pa @ 20C (68F)</td>
</tr>
<tr>
<td>Vapor Density</td>
<td>5.08 (Air = 1)</td>
</tr>
<tr>
<td>Evaporation Rate</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative Density</td>
<td>0.87</td>
</tr>
<tr>
<td>Solubility in Water</td>
<td>Insoluble</td>
</tr>
<tr>
<td>Partition Coefficient</td>
<td>No data available</td>
</tr>
<tr>
<td>Decomposition Temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity</td>
<td>21 m.Pa.s @ 77F(25C)</td>
</tr>
</tbody>
</table>

10. STABILITY AND REACTIVITY

Chemical Stability: This material is stable under normal handling and storage conditions described in Section 7.

Conditions to Avoid: Heat, open flame, sparks, direct sunlight.
10. STABILITY AND REACTIVITY (continued)

INCOMPATIBLE MATERIALS: Strong oxidizing agents, strong acids, copper, zinc, aluminum and their alloys.

HAZARDOUS DECOMPOSITION PRODUCTS: Oxides of carbon, oxides of nitrogen, ammonia.

HAZARDOUS POLYMERIZATION: Not applicable

11. TOXICOLOGICAL INFORMATION

EYE CORROSION/IRRITATION: Not an eye irritant, rabbit (Data for solvent).
SKIN CORROSION/IRRITATION: Moderate skin irritant, rabbit (Data for solvent).

ACUTE TOXICITY:
ACUTE ORAL TOXICITY: LD₅₀ > 2500 mg/kg, rat (Data for substituted amine).

ACUTE DERMAL TOXICITY: No data available.
ACUTE INHALATION TOXICITY: No data available.

SKIN SENSITIZATION: No data available.

GENETIC TOXICITY: No data available.

CARCINOGENICITY: This product does not contain any substances that are considered by OSHA, NTP, IARC or ACGIH to be "probable" or "suspected" human carcinogens.

REPRODUCTIVE TOXICITY: No data available.

STOT-SINGLE EXPOSURE: No data available.

STOT-REPEATED EXPOSURE: No data available.

12. ECOLOGICAL INFORMATION

ECOTOXICITY: No data available.

PERSISTENCE AND DEGRADABILITY: No data available.

MOBILITY IN SOIL: No data available.
13. DISPOSAL CONSIDERATION (INCLUDING CONTAINER)

RESIDUAL WASTE: Chemical additions, processing or otherwise altering this material may make the waste management information presented in this SDS incomplete, inaccurate or otherwise inappropriate. Please be advised that state and local requirements for waste disposal may be more restrictive or otherwise different from Federal laws and regulations. Consult state and local regulations regarding the proper disposal of this material.

CONTAMINATED VESSELS AND CONTAINERS: Rinse containers before disposal. Do not allow rinsate to enter the water systems.

EPA Hazardous Waste = No

14. TRANSPORTATION INFORMATION

PROPER SHIPPING NAME: NOT REGULATED
UN NUMBER: None
UN CLASS or DIVISION: None
UN PACKING GROUP: None
LABELS: None
EMERGENCY GUIDE#: None

15. REGULATORY INFORMATION

Inventory Status: US (TSCA): Yes
Canada (DSL): Yes
EU (REACH): Pre-registered
Australia (AICS): Yes
Japan (METI): Yes
Korea (KECL): Yes

Where: Yes = all ingredients are listed on the inventory, Exempt = All ingredients are either on the inventory or exempt from the requirements of listing, No = Not determined, or one or more ingredients are not on the inventory and are not exempt from listing.

SARA Title III Hazard Classes: Fire Hazard: No
Reactive Hazard: No
Release of Pressure: No
Acute Health Hazard: Yes
Chronic Health Hazard: No

SARA Extremely Hazardous Substances/CERCLA Hazardous Substances: None

California Proposition 65: This product does not contain any components that are regulated under Proposition 65.

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16. OTHER INFORMATION INCLUDING INFORMATION ON PREPARATION AND REVISION OF THIS SDS

National Fire Protection Association ("NFPA") Hazard Ratings:
- Health: 1 (Slight)
- Flammability: 1 (Slight)
- Reactivity: 0 (Minimal)

National Paint and Coatings Hazardous Materials Identification System ("HMIS") Hazard Ratings:
- Health: 1 (Slight)
- Flammability: 1 (Slight)
- Physical Hazard: 0 (Minimal)

HISTORY:
- Date previous SDS: None
- Date of issue: April 20, 2017
- Reasons for Revision: GHS Format

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END OF SAFETY DATA SHEET