1. Identification

Product identifier: Proxima® HTI 1400

Other means of identification: None.

Recommended use: Proxima® HTI 1400 is a proprietary resin for use with Proxima® CT catalysts to make thermoset polymers.

Recommended restrictions: None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer: Materia, Inc.

Address: 60 North San Gabriel Blvd
Pasadena, CA 91107
United States

Phone: (626) 584-8400
Fax: (626) 584-1984
Emergency Phone: Chemtrec: 1-800-424-9300 (24 hours)

E-mail: ehs_inbox@materia-inc.com

2. Hazard(s) identification

Physical hazards: Flammable liquids - Category 4

Health hazards: Acute toxicity, oral - Category 4
Acute toxicity, inhalation - Category 3
Skin corrosion/irritation - Category 2
Serious eye damage/eye irritation - Category 2A
Specific target organ toxicity, single exposure - Category 3 respiratory tract irritation

Environmental hazards: Hazardous to the aquatic environment, acute hazard - Category 2
Hazardous to the aquatic environment, long-term hazard - Category 2

OSHA defined hazards: Not classified.

Label elements

Signal word: Danger

Hazard statement: Combustible liquid. Harmful if swallowed. Causes skin irritation. Causes serious eye irritation. Toxic if inhaled. May cause respiratory irritation. Toxic to aquatic life with long lasting effects.

Precautionary statement

Prevention: Keep away from flames and hot surfaces- No smoking. Do not breathe mist or vapor. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Wear protective gloves/eye protection/face protection.
Response
If swallowed: Call a poison center/doctor if you feel unwell. If on skin: Wash with plenty of water. If inhaled: Remove person to fresh air and keep comfortable for breathing. In eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a poison center/doctor. Rinse mouth. If skin irritation occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash before reuse. In case of fire: Use appropriate media to extinguish. Collect spillage.

Storage
Store in a well-ventilated place. Keep container tightly closed. Keep cool. Store locked up.

Disposal
Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC)
None known.

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bicyclo[2.2.1]hept-2-ene, 5-octyl (AKA: 5-Octyl-2-Norbornene)</td>
<td>22094-84-4</td>
<td>40-60</td>
</tr>
<tr>
<td>4,9:5,8-Dimethano-1H-benz[f]ndene,3a,4a,5,8,8a,9,9a-octahydro-(AKA: Tricyclopentadiene)</td>
<td>7158-25-0</td>
<td>10-35</td>
</tr>
<tr>
<td>3a,4,7a-Tetrahydro-4,7-methanoindene (AKA: Dicyclopentadiene)</td>
<td>77-73-6</td>
<td>10-27</td>
</tr>
<tr>
<td>Proprietary Additive</td>
<td>Proprietary</td>
<td>0-2</td>
</tr>
</tbody>
</table>

Composition comments
All concentrations are in percent by weight unless otherwise indicated. The chemical identity of some or all components present is confidential business information (trade secret), and is being withheld as permitted by 29 CFR 1910.1200(i).

4. First-aid measures

Inhalation
Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Call a POISON CENTER or doctor/physician.

Skin contact
Remove contaminated clothing. Wash with plenty of soap and water. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing before reuse.

Eye contact
Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Ingestion
Rinse mouth. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell.

Most important symptoms/effects, acute and delayed
Headache. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Coughing. Skin irritation. May cause redness and pain.

Indication of immediate medical attention and special treatment needed
Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

General information
If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media
Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

Unsuitable extinguishing media
Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical
The product is combustible, and heating may generate vapors which may form explosive vapor/air mixtures. During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters
Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.

Use standard firefighting procedures and consider the hazards of other involved materials.

Combustible liquid.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Avoid inhalation of vapors and spray mists. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. The product is immiscible with water and will spread on the water surface.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. A vapor-suppressing foam may be used to reduce vapors. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid release to the environment. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground. Inform appropriate managerial or supervisory personnel of all environmental releases.

7. Handling and storage

Precautions for safe handling

Keep away from open flames, hot surfaces and sources of ignition. Avoid inhalation of vapors and spray mists. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Do not taste or swallow. When do not eat, drink or smoke. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Keep away from heat, sparks and open flame. Store in a cool, dry place out of direct sunlight. Store in original tightly closed container. Store under nitrogen. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS). Maintain storage temperatures between 50°F to 95°F (10°C to 35°C). Where applicable, active or passive secondary containment is recommended to capture discharges from primary containment, so that the discharge will not escape containment before cleanup occurs.

8. Exposure controls/personal protection

Occupational exposure limits

US. ACGIH Threshold Limit Values

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>3a,4,7,7a-Tetrahydro-4,7-methanoindene (AKA: Dicyclopentadiene) (CAS 77-73-6)</td>
<td>TWA</td>
<td>5 ppm</td>
</tr>
</tbody>
</table>

US. NIOSH: Pocket Guide to Chemical Hazards

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>3a,4,7,7a-Tetrahydro-4,7-methanoindene (AKA: Dicyclopentadiene) (CAS 77-73-6)</td>
<td>TWA</td>
<td>30 mg/m3</td>
</tr>
</tbody>
</table>

Biological limit values

No biological exposure limits noted for the ingredient(s).
Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection
Wear safety glasses with side shields (or goggles). Face shield is recommended.

Skin protection
Hand protection
Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.

Other
Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection
If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. Use a NIOSH/MSHA approved air purifying respirator as needed to control exposure.

Thermal hazards
Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations
When handling do not smoke. Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state
Liquid.

Form
Liquid.

Color
Colorless (clear) to Yellow

Odor
Not available.

Odor threshold
Not available.

pH
Not available.

Melting point/freezing point
Not available.

Initial boiling point and boiling range
Not available.

Flash point
152.6 °F (67.0 °C) Pensky-Martens Closed Cup (ASTM D93)

Evaporation rate
Not available.

Flammability (solid, gas)
Not applicable.

Upper/lower flammability or explosive limits

Flammability limit - lower (%)
Not available.

Flammability limit - upper (%)
Not available.

Explosive limit - lower (%)
Not available.

Explosive limit - upper (%)
Not available.

Vapor pressure
Not available.

Vapor density
Not available.

Relative density
Not available.

Solubility(ies)

Solubility (water)
Insoluble

Partition coefficient (n-octanol/water)
Not available.

Auto-ignition temperature
Not available.

Decomposition temperature
Not available.

Viscosity
10 mPa/s at 23.0 °C

Other information

Explosive properties
Not explosive.

Flammability class
IIIA

Molecular formula
Mixture
Molecular weight: Mixture
Oxidizing properties: Not oxidizing.

10. Stability and reactivity

Reactivity: The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability: Material is stable under normal conditions.

Possibility of hazardous reactions: Product will undergo hazardous polymerization at temperatures above 150°F (65.5°C).

Conditions to avoid: Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials. Water, moisture. Extreme temperatures. Avoid temperatures above 95°F (35°C).


Hazardous decomposition products: May form explosive peroxides. Thermal decomposition or combustion may produce: carbon monoxide, carbon dioxide, aliphatic and aromatic hydrocarbon. Dicyclopentadiene will decompose to Cyclopentadiene at >280°F (>138°C).

11. Toxicological information

Information on likely routes of exposure

Inhalation: Toxic if inhaled.
Skin contact: Causes skin irritation.
Eye contact: Causes serious eye irritation.
Ingestion: Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics: Headache. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Coughing. Skin irritation. May cause redness and pain.

Information on toxicological effects

Acute toxicity: Toxic if inhaled. Harmful if swallowed. May cause respiratory irritation.

Components

<table>
<thead>
<tr>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>3a,4,7,7a-Tetrahydro-4,7-methanoindene (AKA: Dicyclopentadiene) (CAS 77-73-6)</td>
<td></td>
</tr>
<tr>
<td>Acute</td>
<td></td>
</tr>
<tr>
<td>Dermal</td>
<td>Rabbit</td>
</tr>
<tr>
<td>LD50</td>
<td></td>
</tr>
<tr>
<td>Inhalation</td>
<td>Rat</td>
</tr>
<tr>
<td>LC50</td>
<td></td>
</tr>
<tr>
<td>Oral</td>
<td>Rat</td>
</tr>
<tr>
<td>LD50</td>
<td></td>
</tr>
</tbody>
</table>

Skin corrosion/irritation: Causes skin irritation.
Serious eye damage/eye irritation: Causes serious eye irritation.

Respiratory or skin sensitization

Respiratory sensitization: Not a respiratory sensitizer. The product contains a small amount of sensitizing substance which may provoke an allergic reaction among sensitive individuals.

Skin sensitization: This product is not expected to cause skin sensitization. The product contains a small amount of sensitizing substance which may provoke an allergic reaction among sensitive individuals.

Germ cell mutagenicity: No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity: This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Reproductive toxicity: This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure: May cause respiratory irritation.

Specific target organ toxicity - repeated exposure: Not classified.
Aspiration hazard Not an aspiration hazard.
Chronic effects Prolonged inhalation may be harmful.

12. Ecological information
Ecotoxicity Toxic to aquatic life with long lasting effects.
Persistence and degradability No data is available on the degradability of this product.
Bioaccumulative potential

| Partition coefficient n-octanol / water (log Kow) | \(3a,4,7,7a\)-Tetrahydro-4,7-methanoindene (AKA: Dicyclopentadiene) (CAS 77-73-6) | 2.89 |
| Mobility in soil | No data available. |
| Other adverse effects | No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component. |

13. Disposal considerations
Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations Dispose in accordance with all applicable regulations.
Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information
DOT

| UN number | NA1993 |
| UN proper shipping name | Combustible liquid, n.o.s. (Dicyclopentadiene) |
| Transport hazard class(es) | Combustible liq |
| Class | Subsidiary risk |
| | Label(s) None |
| Packing group | III |
| Environmental hazards | No |
| Marine pollutant | |
| Special precautions for user | This material is not regulated under 49 CFR if in a container of 119 gallon capacity or less. Read safety instructions, SDS and emergency procedures before handling. |
| Special provisions | IB3, T1, T4, TP1 |
| Packaging exceptions | 150 |
| Packaging non bulk | 203 |
| Packaging bulk | 241 |

IATA

| UN number | UN3082 |
| UN proper shipping name | Environmentally hazardous substance, liquid, n.o.s. (Dicyclopentadiene; Tricyclopentadiene) |
| Transport hazard class(es) | 9 |
| Class | Subsidiary risk |
| | Packing group III |
| Environmental hazards | Yes |
| ERG Code | 9L |
| Special precautions for user | Read safety instructions, SDS and emergency procedures before handling. |

IMDG

| UN number | UN3082 |
| UN proper shipping name | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Dicyclopentadiene; Tricyclopentadiene) |
Transport hazard class(es)
- Class 9
- Subsidiary risk -
- Packing group III
- Environmental hazards
  - Marine pollutant Yes
- EmS F-A, S-F

Special precautions for user
Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not established.

General information
IMDG Regulated Marine Pollutant.

15. Regulatory information

US federal regulations
This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.
All components are listed on or exempt from the US EPA TSCA Inventory.
Bicyclo[2.2.1]hept-2-ene, 5-octyl (CAS 22094-84-4) has a Significant New Use Rule (SNUR) associated with it. Any application that could be reasonably expected to cause any predictable or purposeful release of this substance into US Waters cannot be done without prior notification and approval from the US EPA through the Significant New Use Notice (SNUN) process.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Bicyclo[2.2.1]hept-2-ene, 5-octyl (AKA: 5-Octyl-2-Norbornene) (CAS 22094-84-4) 1.0 % One-Time Export Notification only.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not listed.

CERCLA Hazardous Substance List (40 CFR 302.4)
3a,4,7,7a-Tetrahydro-4,7-methanoindene (AKA: Dicyclopentadiene) (CAS 77-73-6) LISTED

Superfund Amendments and Reauthorization Act of 1986 (SARA)
Hazard categories
- Immediate Hazard - Yes
- Delayed Hazard - No
- Fire Hazard - Yes
- Pressure Hazard - No
- Reactivity Hazard - No

SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
Yes

SARA 313 (TRI reporting)

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS number</th>
<th>% by wt.</th>
</tr>
</thead>
<tbody>
<tr>
<td>3a,4,7,7a-Tetrahydro-4,7-methanoindene (AKA: Dicyclopentadiene)</td>
<td>77-73-6</td>
<td>10-27</td>
</tr>
</tbody>
</table>

Other federal regulations
Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Safe Drinking Water Act (SDWA)
Not regulated.

US state regulations

US. Massachusetts RTK - Substance List
3a,4,7,7a-Tetrahydro-4,7-methanoindene (AKA: Dicyclopentadiene) (CAS 77-73-6)

US. New Jersey Worker and Community Right-to-Know Act
3a,4,7,7a-Tetrahydro-4,7-methanoindene (AKA: Dicyclopentadiene) (CAS 77-73-6)
US. Pennsylvania Worker and Community Right-to-Know Law
3a,4,7,7a-Tetrahydro-4,7-methanoindene (AKA: Dicyclopentadiene) (CAS 77-73-6)

US. Rhode Island RTK
3a,4,7,7a-Tetrahydro-4,7-methanoindene (AKA: Dicyclopentadiene) (CAS 77-73-6)

US. California Proposition 65
California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>No</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>No</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>No</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>No</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>No</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>No</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>No</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>No</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*A “Yes” indicates this product complies with the inventory requirements administered by the governing country(s).
A “No” indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

| Issue date | 09-March-2017 |
| Revision date | - |
| Version # | 01 |

Further information
HMIS® is a registered trade and service mark of the American Coatings Association (ACA).

HMIS® ratings
Health: 2
Flammability: 2
Physical hazard: 1

NFPA ratings

Proxima® HTI 1400
927806  Version #: 01  Revision date: -  Issue date: 09-March-2017
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