1. Identification

Product identifier: Proxima® HPR 2112

Other means of identification: None.

Recommended use: Proprietary resin for use with Proxima® CT catalysts to make thermoset polymers.

Recommended restrictions: None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer: Materia, Inc.

Address: 60 North San Gabriel Blvd, Pasadena, CA 91107, United States

Phone: (626) 584-8400

Fax: (626) 584-1984

E-mail: ehs_inbox@materia-inc.com

Emergency Phone (24/7): CHEMTREC: 1-800-424-9300

2. Hazard(s) identification

Physical hazards: Flammable liquids

Health hazards:
- Acute toxicity, oral: Category 4
- Acute toxicity, inhalation: Category 3
- Skin corrosion/irritation: Category 2
- Serious eye damage/irritation: Category 2
- Specific target organ toxicity, single exposure: Category 3, Respiratory tract irritation
- Specific target organ toxicity, repeated exposure (oral): Category 2, Adrenal gland, kidney, liver

Environmental hazards:
- Hazardous to the aquatic environment, acute hazard: Category 2
- Hazardous to the aquatic environment, long-term hazard: Category 2

OSHA defined hazards: Not classified.

Label Elements

Signal word: Danger

Hazard statements:
- Flammable liquid and vapor. Harmful if swallowed. Causes skin irritation. Causes serious eye irritation. Toxic if inhaled. May cause respiratory irritation. May cause damage to organs (adrenal gland, kidney, liver) through prolonged or repeated exposure by ingestion. Toxic to aquatic life with long lasting effects.

Precautionary statements

Prevention:
- Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe mist or vapor. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Wear protective gloves/eye protection/face protection.

Response:
- If swallowed: Call a poison center or doctor if you feel unwell. Rinse mouth. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If skin irritation occurs: Get medical advice/attention. If inhaled: Remove person to fresh air and keep comfortable for breathing. Call a poison center/doctor. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. Wash contaminated clothing before reuse. In case of fire: Use water fog, foam, dry chemical powder, carbon dioxide (CO2) to extinguish. Collect spillage.

Storage:
- Keep cool. Store in a well-ventilated place. Keep container tightly closed. Store locked up.

distributed by:

Trioso

Request Quote or Samples
Disposal
 Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazards not otherwise classified (HNOC)
 None known.

3. Composition/information on ingredients

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS Number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dicyclopentadiene (DCPD)</td>
<td>77-73-6</td>
<td>&lt; 75</td>
</tr>
<tr>
<td>Tricyclopentadiene (TCPD)</td>
<td>7158-25-0</td>
<td>&lt; 24</td>
</tr>
<tr>
<td>Proprietary #1</td>
<td>Proprietary</td>
<td>&lt; 4</td>
</tr>
</tbody>
</table>

Composition Comments
All concentrations are in percent by weight unless otherwise indicated. Chemical ingredient identity and/or concentration information withheld for some or all components present is confidential business information (trade secret), and is being withheld as permitted by 29 CFR 1910.1200(i).

4. First Aid Measures

Inhalation
Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Call a POISON CENTER or doctor/physician.

Skin contact
Take off immediately all contaminated clothing. Rinse skin with water/shower. If skin irritation occurs: Get medical advice/attention.

Eye contact
Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Ingestion
Call a physician or poison control center. Rinse mouth.

Most important symptoms/effects, acute and delayed

Indication of immediate medical attention and special treatment needed
Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

General information
The toxicological properties of this material have not been fully investigated. Take off all contaminated clothing immediately. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media
Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

Unsuitable extinguishing media
Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical
Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed. Combustion products may include: carbon oxides, hydrocarbon fragments (cyclopentadiene, other alkenes, etc.)

Special protective equipment/ precautions for firefighters
Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/ instructions
In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk. Water runoff can cause environmental damage. Dike and collect water used to fight fire. Avoid discharge into drains, water courses or onto the ground.

Specific methods
Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards
Flammable liquid and vapor.

6. Accidental release measures
**Personal precautions, protective equipment and emergency procedures**

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

**Methods and materials for containment and cleaning up**

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. A vapor-suppressing foam may be used to reduce vapors. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

**Environmental precautions**

Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

**7. Handling and storage**

**Precautions for safe handling**

Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. Use local and general exhaust ventilation in accordance with applicable industry guidelines (i.e. NFPA 497). Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment.

Do not breathe mist or vapor. Do not taste or swallow. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. When using, do not eat, drink or smoke. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Observe good industrial hygiene practices.

**Conditions for safe storage, including any incompatibilities**

Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in original tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

**8. Exposure controls/personal protection**

**Occupational exposure limits**

**US ACGIH Threshold Limit Values**

<table>
<thead>
<tr>
<th>Component</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dicyclopentadiene</td>
<td>TWA</td>
<td>5 ppm</td>
<td></td>
</tr>
<tr>
<td>Proprietary #1</td>
<td>TWA</td>
<td>2 mg/m³</td>
<td>Inhalable fraction and vapor</td>
</tr>
</tbody>
</table>

**US NIOSH: Pocket Guide to Chemical Hazards**

<table>
<thead>
<tr>
<th>Component</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dicyclopentadiene</td>
<td>TWA</td>
<td>5 ppm (30 mg/m³)</td>
<td></td>
</tr>
<tr>
<td>Proprietary #1</td>
<td>TWA</td>
<td>10 mg/m³</td>
<td>Inhalable fraction and vapor</td>
</tr>
</tbody>
</table>

**Biological limit values**

No biological exposure limits noted for the ingredient(s).
Appropriate engineering controls

Use local and general exhaust ventilation in accordance with applicable industry guidelines (i.e. NFPA 497). Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash fountain and emergency showers are recommended.

Individual protection measures, such as personal protective equipment

**Eye/face protection**
Wear approved chemical safety goggles. Risk of splashes: Face shield is recommended.

**Skin protection- Hand**
Wear appropriate chemical resistant gloves (i.e. nitrile or butyl rubber). Suitable gloves can be recommended by the glove supplier.

**Skin protection- Other**
Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

**Respiratory protection**
In case of insufficient ventilation, wear suitable respiratory equipment. Wear NIOSH approved respirator appropriate for airborne exposure at the point of use. Appropriate respirator selection should be made by a qualified professional. Recommended use: Chemical respirator with organic vapor cartridge and full facepiece.

**Thermal hazards**
Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations**
When using do not smoke. Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Completely decontaminate clothing, shoes and other protective equipment before reuse or discard.

9. Physical and chemical properties

<table>
<thead>
<tr>
<th>Physical State</th>
<th>Liquid</th>
<th>Vapor density</th>
<th>Not available.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Color</td>
<td>Pale yellow</td>
<td>Relative density</td>
<td>Not available.</td>
</tr>
<tr>
<td>Odor</td>
<td>Pungent</td>
<td>Solubility</td>
<td>Not available.</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>3 - 5 ppb (DCPD)</td>
<td>Partition coefficient</td>
<td>Not available.</td>
</tr>
<tr>
<td>pH</td>
<td>Not available.</td>
<td>Auto-ignition temperature</td>
<td>Not available.</td>
</tr>
<tr>
<td>Melting/freezing point</td>
<td>Not available.</td>
<td>Decomposition temperature</td>
<td>Not available.</td>
</tr>
<tr>
<td>Initial boiling point</td>
<td>Not available.</td>
<td>Viscosity</td>
<td>&gt;250 cP (30 °C)</td>
</tr>
<tr>
<td>Flash point</td>
<td>120 °F (49 °C) ASTM D93-A</td>
<td>Explosive properties</td>
<td>Not explosive.</td>
</tr>
<tr>
<td>Upper/lower flam. Limit</td>
<td>Not available.</td>
<td>Oxidizing properties</td>
<td>Not oxidizing.</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>Not available.</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

10. Stability and reactivity

**Reactivity**
The product is stable and non-reactive under normal conditions of use, storage and transport.

**Chemical stability**
Material is stable under normal conditions.

**Possibility of hazardous...**
No dangerous reaction known under conditions of normal use.

**Conditions to avoid**
Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.

**Incompatible materials**
Strong oxidizing agents.

**Hazardous decomposition products**
Combustion products may include: carbon oxides, hydrocarbon fragments (cyclopentadiene, other alkenes, etc.)

11. Toxicological information

**Information on likely routes of exposure**

**Inhalation**
Toxic if inhaled. May cause damage to organs through prolonged or repeated exposure by inhalation.

**Skin contact**
Causes skin irritation.

**Eye contact**
Causes serious eye irritation.

**Ingestion**
Harmful if swallowed. May cause damage to organs through prolonged or repeated exposure by ingestion.
Symptoms related to the physical, chemical and toxicological characteristics


Information on toxicological effects

Acute toxicity

Harmful if swallowed. May be fatal if swallowed and enters airways. Toxic if inhaled.

<table>
<thead>
<tr>
<th>Component</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dicyclopentadiene</td>
<td>LD50 (Dermal) Rabbit</td>
<td>5080 mg/kg</td>
</tr>
<tr>
<td></td>
<td>LC50 (Vapor) Rat</td>
<td>284 ppm, 6 hours</td>
</tr>
<tr>
<td></td>
<td>LD50 (Oral) Rat</td>
<td>353 mg/kg</td>
</tr>
<tr>
<td>Proprietary #1</td>
<td>LD50 (Dermal) Rat</td>
<td>&gt;2000 mg/kg</td>
</tr>
<tr>
<td></td>
<td>LD50 (Oral) Rat</td>
<td>&gt;2390 mg/kg</td>
</tr>
</tbody>
</table>

Skin corrosion/irritation
Causes skin irritation.

Serious eye damage/eye irritation
Causes serious eye irritation.

Respiratory or skin sensitization
Not a respiratory sensitizer. This product is not expected to cause skin sensitization.

Germ cell mutagenicity
No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity
Not classifiable as to carcinogenic to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not regulated.

Reproductive toxicity
This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure
May cause respiratory irritation.

Specific target organ toxicity - repeated exposure
May cause damage to organs (adrenal gland, kidney, liver) through prolonged or repeated exposure by ingestion.

Aspiration hazard
Due to the physical form of the product it is not expected to pose an aspiration hazard.

Chronic effects
May cause damage to organs through prolonged or repeated exposure. Prolonged inhalation may be harmful. The toxicological properties of this material have not been fully investigated.

12. Ecological information

Ecotoxicity
Toxic to aquatic life with long lasting effects.

<table>
<thead>
<tr>
<th>Component</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dicyclopentadiene</td>
<td>EC50 (Acute, Algae) Selenastrum capricornutum</td>
<td>27mg/l, 72 hours</td>
</tr>
<tr>
<td></td>
<td>EC50 (Acute, Crustacea) Daphnia magna</td>
<td>8 mg/l, 48 hours</td>
</tr>
<tr>
<td></td>
<td>LC50 (Acute, Fish) Medaka (Oryzias latipes)</td>
<td>4.3 mg/l, 96 hours</td>
</tr>
<tr>
<td></td>
<td>NOEC (Chronic, Crustacea) Daphnia magna</td>
<td>3.2 mg/l, 21 days</td>
</tr>
<tr>
<td>Proprietary #1</td>
<td>NOEC (Chronic, Crustacea) Daphnia magna</td>
<td>0.7 mg/l, 21 days</td>
</tr>
</tbody>
</table>

Persistence and degradability
No data is available on the degradability of this product.

Bioaccumulative potential
Partition coefficient n-octanol / water (log Kow)

Dicyclopentadiene 2.89

Mobility in soil
No data available.

Other adverse effects
No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations
Disposal instructions
Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations
Dispose in accordance with all applicable regulations.

Hazardous waste code
The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products
Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging
Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

<table>
<thead>
<tr>
<th></th>
<th>DOT</th>
<th>IATA</th>
<th>IMDG</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN number</td>
<td>UN2048</td>
<td>UN2048</td>
<td>UN2048</td>
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<tr>
<td>UN proper shipping name</td>
<td>Dicyclopentadiene</td>
<td>Dicyclopentadiene</td>
<td>Dicyclopentadiene</td>
</tr>
<tr>
<td>Transport hazard class(es)</td>
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</tr>
<tr>
<td>Class</td>
<td>3</td>
<td>3</td>
<td>3</td>
</tr>
<tr>
<td>Subsidiary risk</td>
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<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Label(s)</td>
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<td></td>
</tr>
<tr>
<td>Packing group</td>
<td>III</td>
<td>III</td>
<td>III</td>
</tr>
<tr>
<td>Environmental hazards</td>
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<td></td>
<td></td>
</tr>
<tr>
<td>Marine pollutant</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
</tr>
<tr>
<td>Special provisions/codes</td>
<td>B1, IB3, T2, TP1</td>
<td>ERG Code: 3L</td>
<td>EmS: F-E, S-D</td>
</tr>
<tr>
<td>Packaging exceptions</td>
<td>150</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Packaging non bulk</td>
<td>203</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Packaging bulk</td>
<td>242</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Special user precautions
Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 the IBC Code
Not established.

General information
IMDG Regulated Marine Pollutant.

15. Regulatory information

US federal regulations
This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

All components are listed on or exempt from the U.S. EPA TSCA Inventory List.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D) Not regulated.


CERCLA Hazardous Substance List (40 CFR 302.4)
Dicyclopentadiene LISTED

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard Categories
- Immediate Hazard: Yes
- Delayed Hazard: Yes
- Fire Hazard: Yes
Pressure Hazard  No  
Reactivity Hazard  No  
SARA 302 Extremely hazardous substance  Not listed.  
SARA 311/312 Hazardous chemical  Yes.  
SARA 313 (TRI reporting)  

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS Number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dicyclopentadiene</td>
<td>77-73-6</td>
<td>&lt; 75</td>
</tr>
</tbody>
</table>

Other federal regulations  
Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List  Not regulated.  
Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)  Not regulated.  
Safe Drinking Water Act (SWDA)  Not regulated.  

US state regulations  
California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65)  
This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.  
Massachusetts RTK - Substance List  
Dicyclopentadiene, Proprietary #1  
New Jersey Worker and Community Right-to-Know Act  
Dicyclopentadiene, Proprietary #1  
Pennsylvania Worker and Community Right-to-Know Law  
Dicyclopentadiene, Proprietary #1  
Rhode Island RTK  
Dicyclopentadiene, Proprietary #1  

International Inventories  

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory?*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>No</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>United States/Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

* "Yes" indicates this product complies with the inventory requirements administered by the governing country(s). "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).  

11. Other information, including date of preparation or last revision  
Issue Date  May 12, 2016  
Revision Date  October 24, 2017  
Version  3.0  
HMIS® ratings  Health: 2*  
               Flammability: 2  
               Physical hazard: 0  

Proxima® HPR 2112  
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