SAFETY DATA SHEET

1. Identification

Product identifier
Proxima® HPR 2000

Other means of identification
None.

Recommended use
Proprietary resin for use with Proxima® CT catalysts to make thermoset polymers.

Recommended restrictions
None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer
Materia, Inc.
60 North San Gabriel Blvd
Pasadena, CA 91107
United States
Phone (626) 584-8400
Fax (626) 584-1984
E-mail ehs_inbox@materia-inc.com
Emergency Phone (24/7) CHEMTREC: 1-800-424-9300

2. Hazard(s) identification

Physical hazards
Flammable liquids Category 3

Health hazards
Acute toxicity, oral Category 4
Acute toxicity, inhalation Category 3
Skin corrosion/irritation Category 2
Serious eye damage/irritation Category 2
Specific target organ toxicity, single exposure Category 3 Respiratory tract irritation
Specific target organ toxicity, repeated exposure (oral) Category 2 Adrenal gland, kidney, liver

Environmental hazards
Hazardous to the aquatic environment, acute hazard Category 2
Hazardous to the aquatic environment, long-term hazard Category 2

OSHA defined hazards
Not classified.

Label Elements

Signal word
Danger

Hazard statements
Flammable liquid and vapor. Harmful if swallowed. May be fatal if swallowed and enters airways. Causes skin irritation. Causes serious eye irritation. Toxic if inhaled. May cause respiratory irritation. May cause damage to organs (adrenal gland, kidney, liver) through prolonged or repeated exposure by ingestion. Toxic to aquatic life with long lasting effects.

Precautionary statements

Prevention
Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed.
Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe mist or vapor. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Wear protective gloves/eye protection/face protection.

Response
If swallowed: Immediately call a poison center/doctor. Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If skin irritation occurs: Get medical advice/attention. If inhaled: Remove person to fresh air and keep comfortable for breathing. Call a poison center/doctor. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. Wash contaminated clothing before reuse. In case of fire: Use water fog, foam, dry chemical powder, carbon dioxide (CO2) to extinguish. Collect spillage.

distributed by:
3. Composition/information on ingredients

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS Number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dicyclopentadiene (DCPD)</td>
<td>77-73-6</td>
<td>&lt; 93</td>
</tr>
<tr>
<td>Tricyclopentadiene (TCPD)</td>
<td>7158-25-0</td>
<td>&lt; 20</td>
</tr>
<tr>
<td>Proprietary #1</td>
<td>Proprietary</td>
<td>&lt; 5</td>
</tr>
</tbody>
</table>

Composition Comments

All concentrations are in percent by weight unless otherwise indicated. Chemical ingredient identity and/or concentration information withheld for some or all components present is confidential business information (trade secret), and is being withheld as permitted by 29 CFR 1910.1200(i).

4. First Aid Measures

Inhalation

Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Call a POISON CENTER or doctor/physician.

Skin contact

Take off immediately all contaminated clothing. Rinse skin with water/shower. If skin irritation occurs: Get medical advice/attention.

Eye contact

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Ingestion

Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.

Most important symptoms/effects, acute and delayed

Aspiration may cause pulmonary edema and pneumonitis. Headache. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Coughing. Skin irritation. May cause redness and pain. Edema. Jaundice. Prolonged exposure may cause chronic effects.

Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

General information

The toxicological properties of this material have not been fully investigated. Take off all contaminated clothing immediately. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media

Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

Unsuitable extinguishing media

Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical

Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed. Combustion products may include: carbon oxides, hydrocarbon fragments (cyclopentadiene, other alkenes, etc.)

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Special protective equipment/precautions for firefighters

In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk. Water runoff can cause environmental damage. Dike and collect water used to fight fire. Avoid discharge into drains, water courses or onto the ground.

Specific methods

Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards

Flammable liquid and vapor.
6. Accidental release measures

Personal precautions, protective equipment and emergency procedures
Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up
Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. A vapor-suppressing foam may be used to reduce vapors. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Environmental precautions
Never return spills to original containers for re-use. For waste disposal, see section 13 of SDS. Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling
Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. Use local and general exhaust ventilation in accordance with applicable industry guidelines (i.e. NFPA 497). Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment.

Do not breathe mist or vapor. Do not taste or swallow. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. When using, do not eat, drink or smoke. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities
Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in original tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

<table>
<thead>
<tr>
<th>Component</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dicyclopentadiene</td>
<td>TWA</td>
<td>5 ppm</td>
<td></td>
</tr>
<tr>
<td>Proprietary #1</td>
<td>TWA</td>
<td>2 mg/m3</td>
<td>Inhalable fraction and vapor</td>
</tr>
</tbody>
</table>

US NIOSH: Pocket Guide to Chemical Hazards

<table>
<thead>
<tr>
<th>Component</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dicyclopentadiene</td>
<td>TWA</td>
<td>5 ppm (30 mg/m3)</td>
<td></td>
</tr>
<tr>
<td>Proprietary #1</td>
<td>TWA</td>
<td>10 mg/m3</td>
<td>Inhalable fraction and vapor</td>
</tr>
</tbody>
</table>

Biological limit values
No biological exposure limits noted for the ingredient(s).
Appropriate engineering controls

Use local and general exhaust ventilation in accordance with applicable industry guidelines (i.e. NFPA 497). Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash fountain and emergency showers are recommended.

Individual protection measures, such as personal protective equipment

Eye/face protection
Wear approved chemical safety goggles. Risk of splashes: Face shield is recommended.

Skin protection - Hand
Wear appropriate chemical resistant gloves (i.e. nitrile or butyl rubber). Suitable gloves can be recommended by the glove supplier.

Skin protection - Other
Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection
In case of insufficient ventilation, wear suitable respiratory equipment. Wear NIOSH approved respirator appropriate for airborne exposure at the point of use. Appropriate respirator selection should be made by a qualified professional. Recommended use: Chemical respirator with organic vapor cartridge and full facepiece.

Thermal hazards
Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations
When using do not smoke. Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Completely decontaminate clothing, shoes and other protective equipment before reuse or discard.

9. Physical and chemical properties

<table>
<thead>
<tr>
<th>Physical State</th>
<th>Liquid</th>
<th>Vapor density</th>
<th>Not available.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Color</td>
<td>Clear</td>
<td>Relative density</td>
<td>Not available.</td>
</tr>
<tr>
<td>Odor</td>
<td>Pungent</td>
<td>Solubility</td>
<td>Not available.</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>3 - 5 ppb (DCPD)</td>
<td>Partition coefficient</td>
<td>Not available.</td>
</tr>
<tr>
<td>pH</td>
<td>Not available.</td>
<td>Auto-ignition temperature</td>
<td>Not available.</td>
</tr>
<tr>
<td>Melting/freezing point</td>
<td>Not available.</td>
<td>Decomposition temperature</td>
<td>Not available.</td>
</tr>
<tr>
<td>Initial boiling point</td>
<td>Not available.</td>
<td>Viscosity</td>
<td>&lt; 20 cP (30 °C)</td>
</tr>
<tr>
<td>Flash point</td>
<td>122 °F (50 °C) ASTM D93-A</td>
<td>Explosive properties</td>
<td>Not explosive.</td>
</tr>
<tr>
<td>Upper/lower flam. Limit</td>
<td>Not available.</td>
<td>Oxidizing properties</td>
<td>Not oxidizing.</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>Not available.</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

10. Stability and reactivity

Reactivity
The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability
Material is stable under normal conditions.

Possibility of hazardous reactions
No dangerous reaction known under conditions of normal use.

Conditions to avoid
Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.

Incompatible materials
Strong oxidizing agents.

Hazardous decomposition products
Combustion products may include: carbon oxides, hydrocarbon fragments (cyclopentadiene, other alkenes, etc.)

11. Toxicological information

Information on likely routes of exposure

Inhalation
Toxic if inhaled. May cause damage to organs through prolonged or repeated exposure by inhalation.

Skin contact
Causes skin irritation.

Eye contact
Causes serious eye irritation.

Ingestion
Harmful if swallowed. May cause damage to organs through prolonged or repeated exposure by ingestion. Droplets of the product aspirated into the lungs through ingestion or vomiting may cause a serious chemical pneumonia.
1. Symptoms related to the physical, chemical and toxicological characteristics


2. Information on toxicological effects

**Acute toxicity**

Harmful if swallowed. May be fatal if swallowed and enters airways. Toxic if inhaled.

<table>
<thead>
<tr>
<th>Component</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dicyclopentadiene</td>
<td>LD50 (Dermal)</td>
<td>Rabbit 5080 mg/kg</td>
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<tr>
<td></td>
<td>LC50 (Vapor)</td>
<td>Rat 284 ppm, 6 hours</td>
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<tr>
<td></td>
<td>LD50 (Oral)</td>
<td>Rat 353 mg/kg</td>
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<tr>
<td>Proprietary #1</td>
<td>LD50 (Dermal)</td>
<td>Rat &gt;2000 mg/kg</td>
</tr>
<tr>
<td></td>
<td>LD50 (Oral)</td>
<td>Rat &gt;2390 mg/kg</td>
</tr>
</tbody>
</table>

**Skin corrosion/irritation**

Causes skin irritation.

**Serious eye damage/eye irritation**

Causes serious eye irritation.

**Respiratory or skin sensitization**

Not a respiratory sensitizer. This product is not expected to cause skin sensitization.

**Germ cell mutagenicity**

No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

**Carcinogenicity**

Not classifiable as to carcinogenic to humans.

**IARC Monographs. Overall Evaluation of Carcinogenicity**

Proprietary #1 3 Not classifiable as to carcinogenic to humans.

**NTP Report on Carcinogens**

Not listed.


Not regulated.

**Reproductive toxicity**

This product is not expected to cause reproductive or developmental effects.

**Specific target organ toxicity - single exposure**

May cause respiratory irritation.

**Specific target organ toxicity - repeated exposure**

May cause damage to organs (adrenal gland, kidney, liver) through prolonged or repeated exposure by ingestion.

**Aspiration hazard**

May be fatal if swallowed and enters airways.

**Chronic effects**

May cause damage to organs through prolonged or repeated exposure. Prolonged inhalation may be harmful. The toxicological properties of this material have not been fully investigated.

3. Ecological information

**Ecotoxicity**

Toxic to aquatic life with long lasting effects.

<table>
<thead>
<tr>
<th>Component</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dicyclopentadiene</td>
<td>EC50 (Acute, Algae)</td>
<td>Selenastrum capricornutum 27mg/l, 72 hours</td>
</tr>
<tr>
<td></td>
<td>EC50 (Acute, Crustacea)</td>
<td>Daphnia magna 8 mg/l, 48 hours</td>
</tr>
<tr>
<td></td>
<td>LC50 (Acute, Fish)</td>
<td>Medaka (Oryzias latipes) 4.3 mg/l, 96 hours</td>
</tr>
<tr>
<td></td>
<td>NOEC (Chronic, Crustacea)</td>
<td>Daphnia magna 3.2 mg/l, 21 days</td>
</tr>
<tr>
<td>Proprietary #1</td>
<td>NOEC (Chronic, Crustacea)</td>
<td>Daphnia magna 0.7 mg/l, 21 days</td>
</tr>
</tbody>
</table>

**Persistence and degradability**

No data is available on the degradability of this product.

**Bioaccumulative potential**

Partition coefficient n-octanol / water (log Kow)

Dicyclopentadiene 2.89

**Mobility in soil**

No data available.

**Other adverse effects**

No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

4. Disposal considerations

Proxima® HPR 2000 5 of 8
14. Transport information

<table>
<thead>
<tr>
<th>DOT</th>
<th>IATA</th>
<th>IMDG</th>
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<tbody>
<tr>
<td>UN number</td>
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<td>UN2048</td>
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<tr>
<td>UN proper shipping name</td>
<td>Dicyclopentadiene</td>
<td>Dicyclopentadiene</td>
</tr>
<tr>
<td>Transport hazard class(es)</td>
<td>Class 3</td>
<td>3</td>
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<tr>
<td></td>
<td>Subsidiary risk</td>
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<tr>
<td></td>
<td>Label(s)</td>
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<tr>
<td>Packing group</td>
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<td>III</td>
</tr>
<tr>
<td>Environmental hazards</td>
<td>Marine pollutant</td>
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</tr>
<tr>
<td></td>
<td>Special provisions/codes</td>
<td>B1, IB3, T2, TP1</td>
</tr>
<tr>
<td>Packing exceptions</td>
<td>150</td>
<td></td>
</tr>
<tr>
<td>Packaging non bulk</td>
<td>203</td>
<td></td>
</tr>
<tr>
<td>Packaging bulk</td>
<td>242</td>
<td></td>
</tr>
</tbody>
</table>

Special user precautions
Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 the IBC Code
Not established.

General information
IMDG Regulated Marine Pollutant.

15. Regulatory information

US federal regulations
This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

All components are listed on or exempt from the U.S. EPA TSCA Inventory List.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)  Not regulated.
CERCLA Hazardous Substance List (40 CFR 302.4)  Dicyclopentadiene  LISTED

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard Categories
Immediate Hazard  Yes
Delayed Hazard  Yes
Fire Hazard  Yes
Pressure Hazard  No
Reactivity Hazard  No
SARA 302 Extremely hazardous substance Not listed.
SARA 311/312 Hazardous chemical Yes.
SARA 313 (TRI reporting)

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS Number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dicyclopentadiene</td>
<td>77-73-6</td>
<td>&lt; 93</td>
</tr>
</tbody>
</table>

Other federal regulations

- Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List Not regulated.
- Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130) Not regulated.
- Safe Drinking Water Act (SWDA) Not regulated.

US state regulations

- California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65)
  This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

- Massachusetts RTK - Substance List
  Dicyclopentadiene, Proprietary #1

- New Jersey Worker and Community Right-to-Know Act
  Dicyclopentadiene, Proprietary #1

- Pennsylvania Worker and Community Right-to-Know Law
  Dicyclopentadiene, Proprietary #1

- Rhode Island RTK
  Dicyclopentadiene, Proprietary #1

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory?*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>United States/Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

* "Yes" indicates this product complies with the inventory requirements administered by the governing country(s). "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

11. Other information, including date of preparation or last revision

Issue Date December 9, 2016
Revision Date July 24, 2017
Version 2.0
HMIS® ratings
  Health: 2*
  Flammability: 2
  Physical hazard: 0
NFPA ratings

Disclaimer

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