SECTION I : IDENTIFICATION OF THE SUBSTANCE OR MIXTURE AND OF THE SUPPLIER

GHS PRODUCT IDENTIFIER

NAME
SUKOREZ SU-230

CHEMICAL FAMILY
HYDROGENATED HYDROCARBON RESIN

CAS NUMBER
69430-35-9

RECOMMENDED USE OF THE CHEMICAL AND RESTRICTIONS ON USE:

RECOMMENDED USE
ADDITIVE FOR ADHESIVES, PAINTS, COATINGS, INKS

RESTRICTIONS ON USE
USED FOR RECOMMENDED USE.

MANUFACTURER/IMPORTER/SUPPLIER INFORMATION

SUPPLIER NAME
KOLON INDUSTRIES

ADDRESS
15th FL., KOLON TOWER, KOLON-RO 11,
GWACHEON-CITY, GYEONGGI-DO, KOREA (427-709)

TELEPHONE / FAX
(82) 2 3677 6120 / (82) 2 3677 6191

EMERGENCY TELEPHONE
HEALTH, SAFETY & ENVIRONMENTAL INFORMATION
(82) 2 3677 6120

SECTION 2 : HAZARDS IDENTIFICATION

CLASSIFICATION

ANNEX I OF DIRECTIVE 67/548/EEC
NOT CLASSIFIED

EU CLP 2008
NOT CLASSIFIED

NFPA
HEALTH = 1  FIRE =1  REACTIVITY = 0 (0 = NO HAZARD, 1 = SLIGHT HAZARD)

SECTION 3 : COMPOSITION, INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>COMPONENT</th>
<th>CAS NUMBER</th>
<th>Weight % Range</th>
</tr>
</thead>
<tbody>
<tr>
<td>HYDROGENATED HYDROCARBON RESIN</td>
<td>69430-35-9</td>
<td>&gt;99.2</td>
</tr>
<tr>
<td>STABILIZER</td>
<td>PROPRIETARY</td>
<td>&lt;0.8</td>
</tr>
</tbody>
</table>

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**SECTION 4: FIRST AID MEASURES**

**EYE CONTACT**
Flush eyes with amount of water for at least 15 minutes. Get medical attention immediately.

**SKIN CONTACT**
Get medical attention if needed. Dry and wash thoroughly contaminated clothing and shoes before reuse. Remove contaminated clothing and shoes. Wash immediately skin with soap and water for at least 15 minutes.

**INHALATION**
Get medical attention if swallowed amount of substances.

**OTHER NOTES FOR PHYSICIAN**
There is not specific antidote. Take functionally measures according to symptoms.

**SECTION 5: FIRE FIGHTING MEASURES**

**SUITSABLE (AND UNSUITABLE) EXTINGUISHING MEDIA**

**SUITSABLE EXTINGUISHING MEDIA**
Dry chemical, CO₂, water spray, regular foam

**UNSUITABLE EXTINGUISHING MEDIA**
Not available

**IN CASE OF MAJOR FIRE AND LARGE QUANTITIES**
Use regular extinguishing agent and fine water spray.

**SPECIFIC HAZARDS ARISING FROM THE CHEMICAL**

**THERMAL DECOMPOSITION PRODUCTS**
Carbon oxides, nitrogen oxides

**FIRE AND EXPLOSIVE HAZARD**
It could be a slight fire hazard.

**SPECIAL PROTECTIVE EQUIPMENT AND PRECAUTIONS FOR FIRE-FIGHTERS**
Move containers from fire area if you can do it without risks. Do not scatter spilled material with high pressure water streams. Make an embankment for further processing. Use extinguishing agent suitable for type of surrounding fire. Avoid inhalation of the substance or combustion products. Stay upwind and keep out of low areas.

**SECTION 6: ACCIDENTAL RELEASE MEASURES**

**PERSONAL PRECAUTIONS, PROTECTIVE EQUIPMENT AND EMERGENCY PROCEDURES**
Keep away from waterways and sewers. Isolate exposed area. Keep unauthorized personnel away. Move materials to suitable containers for later disposal.

**ENVIRONMENTAL PRECAUTIONS AND PROTECTIVE PROCEDURES**

**ATMOSPHERE**
NOT AVAILABLE

LAND
NOT ABAILABLE

UNDERWATER
DO NOT RELEASE SPILLAGE INTO SEWERS.

THE METHODS OF PURIFICATION AND REMOVAL

SMALL SPILL
DISPOSE WASTE AS WASTE SYNTHESIS RESIN(GENERAL WASTE).

LARGE SPILL
COLLECT AND THEN RECYCLE OR DISPOSE AS A WASTE RESIN
(GENERAL WASTE).

SECTION 7: HANDLING AND STORAGE

PRECAUTIONS FOR SAFE HANDLING
PREVENT SKIN AND EYE CONTACT
AVOID CONTACT IN THE MOLTEN STATE BY HEAT AND VAPR INHALATION.
WHEN STATIC ELECTRICITY GENERATES, REMOVE BY GROUNDING, CLEANING
WORK SPACE, AND USING ARTICLES PREVENTING ELECTRIFICATION.

CONDITIONS FOR SAFE STORAGE
MINIMIZE GENERATION AND ACCUMULATION OF DUST
STORE IN A COOL, DRY, WELL-VENTILATED AREA.
AVOID CONTACT WITH STRAIGHT SUNLIGHT.
STORE AND USE BY REGULATION OF CENTRAL GOVERNMENT AND LOCAL
SELF-GOVERNMENT.

SECTION 8: EXPOSURE CONTROLS, PERSONAL PROTECTION

OCCUPATIONAL EXPOSURE LIMITS
OSHA
TWA - 5 mg/m³ (RESPIRABLE DUST FRACTION)

BIOLOGICAL EXPOSURE INDEX
NOT AVAILABLE

KOREAN OCCUPATION OF SAFETY AND HEALTH REGULATION
NOT AVAILABLE

APPROPRIATE ENGINEERING CONTROLS
PROVIDE LOCAL EXHAUST VENTILATION SYSTEM OR OTHER ENGINEERING
CONTROLS TO KEEP THE AIRBORNE CONCENTRATIONS OF VAPOUR BELOW
THEIR RESPECTIVE THRESHOLD LIMIT VALUE.
CHECK LEGAL SUITABILITY OF EXPOSURE LEVEL.

PERSONAL PROTECTIVE EQUIPMENT

RESPIRATOR
WEAR NIOSH OR EUROPEAN STANDARD EN 149 APPROVED FULL OR HALF
FACE PIECE(WITH GOGGLES) RESPIRATORY PROTECTIVE EQUIPMENT
WHEN NECESSARY.
AIR RESPIRATOR ARE REQUIRED IN CASE OF HIGH FREQUENCY USE OR SEV-
ERE EXPOSURE
AIR-PURIFYING RESPIRATOR(HIGH EFFICIENCY PARTICULATE ABSORBER)
IN CASE OF UNKNOWN CONCENTRATIONS OR URGENT RISK OF LIFE/HEALTH
**EYE PROTECTION**
Wear safety glasses (goggles) to protect eyes from dust.

**HAND PROTECTION**
Wear appropriate protective gloves to prevent exposure of skin.

**BODY PROTECTION**
Wear appropriate protective clothing to prevent exposure of skin.

### SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Appearance</strong></td>
<td></td>
</tr>
<tr>
<td>State</td>
<td>Solid</td>
</tr>
<tr>
<td>Color</td>
<td>White</td>
</tr>
<tr>
<td><strong>Odor</strong></td>
<td>Odorless</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>Not available</td>
</tr>
<tr>
<td><strong>Ph</strong></td>
<td>Not available</td>
</tr>
<tr>
<td>Melting Point/Freezing Point</td>
<td>126~135°C (softening point)</td>
</tr>
<tr>
<td>Initial Boiling Point and Boiling Range</td>
<td>Not available</td>
</tr>
<tr>
<td>Flash Point</td>
<td>&gt;270°C</td>
</tr>
<tr>
<td>Evaporation Rate</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Flammability (Solid, Gas)</td>
<td>Not available</td>
</tr>
<tr>
<td>Upper/Lower Flammability or Explosive Limits</td>
<td>Not available (Dust explosiveness: minimum complexing energy (M.I.e TEST) 3~5mJ)</td>
</tr>
<tr>
<td>Vapor Pressure</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>1.07~1.10</td>
</tr>
<tr>
<td>Partition Coefficient (n-Octanol/Water)</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Auto Ignition Temperature</td>
<td>Not available</td>
</tr>
<tr>
<td>Decomposition Temperature</td>
<td>Not available</td>
</tr>
<tr>
<td>Viscosity</td>
<td>2500 cps (180°C)</td>
</tr>
<tr>
<td>Molecular Weight</td>
<td>Approx. 700 (Mw)</td>
</tr>
</tbody>
</table>

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SECTION 10: STABILITY AND REACTIVITY

CHEMICAL STABILITY AND POSSIBILITY OF HAZARDOUS REACTIONS
STABLE UNDER NORMAL TEMPERATURES AND PRESSURES.
IT WILL NOT OCCUR POLYMERIZATION REACTION.

CONDITION TO AVOID
AVOID HEAT, FLAMES, SPARKS AND OTHER SOURCES OF IGNITION.

INCOMPATIBLE MATERIALS
STRONG OXIDIZING AGENT

HAZARDOUS DECOMPOSITION PRODUCTS
CARBON OXIDES, NITROGEN OXIDES

SECTION 11: TOXICOLOGICAL INFORMATION

INFORMATION ON THE LIKELY ROUTES OF EXPOSURE
VAPOR BY POLYMERIZATION OR DECOMPOSITION MAY CAUSE IRRITATION OF EYES, SKIN, THROAT AND LUNG.

INFORMATION OF HEALTH HAZARDOUS

ACUTE TOXICITY

ORAL: NOT CLASSIFIED ATEmix = 6,977mg/kg
(PETROLEUM HYDROCARBON RESIN: LD50 = 7,000mg/kg(MAMMAL))
(ANTIOXIDANT: LD50>5,000mg/kg(RAT))

DERMAL: NOT CLASSIFIED
(99.2% OF THIS PRODUCT CONSIST OF INGREDIENTS OF UNKNOWN TOXICITY)
(PETROLEUM HYDROCARBON RESIN: NOT AVAILABLE)
(ANTIOXIDANT: LD50>3,160mg/kg(RABBIT))

INHALATION(DUST/MIST): NOT CLASSIFIED
(99.2% OF THIS PRODUCT CONSIST OF INGREDIENTS OF UNKNOWN TOXICITY)
(PETROLEUM HYDROCARBON RESIN: NOT AVAILABLE)
(ANTIOXIDANT: LD50(4hr)>1.95mg/l(RABBIT))

SKIN CORROSION/IRRITATION
NOT CLASSIFIED
(0.8% OF THIS PRODUCT CONSIST OF INGREDIENTS OF UNKNOWN TOXICITY)
(PETROLEUM HYDROCARBON RESIN: NOT CLASSIFIED.
SKIN IRRITATION TEST: NOT IRRITATIVE BASED ON PRIMARY IRRITATION INDEX = 0)
(ANTIOXIDANT: NOT AVAILABLE)

SKIN SENSITIZATION
NOT CLASSIFIED
(99.2% OF THIS PRODUCT CONSIST OF INGREDIENTS OF UNKNOWN TOXICITY)
(PETROLEUM HYDROCARBON RESIN: NOT AVAILABLE)
(ANTIOXIDANT: IN TEST ON EYE IRRITATION WITH RABBITS,
MILD IRRITATION WAS OBSERVERD.)

RESPIRATORY SENSITIZER
NOT AVAILABLE

SKIN SENSITIZATION
NOT CLASSIFIED
(99.2% OF THIS PRODUCT CONSIST OF INGREDIENTS OF UNKNOWN TOXICITY)
CARCINOGENICITY
NOT AVAILABLE
IARC : NOT AVAILABLE
NTP : NOT AVAILABLE
OSHA : NOT AVAILABLE
WISHA : NOT AVAILABLE
ACGIH : NOT AVAILABLE

MUTAGENICITY
NOT AVAILABLE

REPRODUCTIVE TOXICITY
NOT CLASSIFIED
(99.2% OF THIS PRODUCT CONSIST OF INGREDIENTS OF UNKNOWN TOXICITY)
(PETROLEUM HYDROCARBON RESIN : NOT AVAILABLE)
(ANTIOXIDANT : IN F2 REPRODUCTIVE TOXICITY TEST WITH RATS FOR 10 MONTHS (DOSE: 0, 1000, 3000, 10000 ppm), NOAEL WERE 10,000 ppm.(GLP))

SPECIFIC TARGET ORGAN TOXICITY(SINGLE EXPOSURE)
NOT AVAILABLE

SPECIFIC TARGET ORGAN TOXICITY(REPEAT EXPOSURE)
NOT CLASSIFIED
(99.2% OF THIS PRODUCT CONSIST OF INGREDIENTS OF UNKNOWN TOXICITY)
(PETROLEUM HYDROCARBON RESIN : NOT AVAILABLE)
(ANTIOXIDANT : NOAEL=10,000ppm(250mg/kg dw/day). WHEN BEAGLES WERE EXPOSED REPEATEDLY AT DOSES OF 0, 1000, 3000 AND 10000 ppm FOR 90 DAYS, ANY TOXIC EFFECTS WERE NOT OBSERVED AT THE HIGHEST DOSE OF 10000 ppm(1,500mg/kg bw/day)

ASPIRATION HAZARD
NOT AVAILABLE

SECTION 12 : ECOLOGICAL INFORMATION

ECOLOGICAL TOXICITY

FISH
NOT CLASSIFIED
(99.2% OF THIS PRODUCT CONSIST OF INGREDIENTS OF UNKNOWN TOXICITY)
(PETROLEUM HYDROCARBON RESIN : NOT AVAILABLE)
(ANTIOXIDANT : 96hr LC50>100mg/l)

CRUSTACEA
NOT CLASSIFIED
(99.2% OF THIS PRODUCT CONSIST OF INGREDIENTS OF UNKNOWN TOXICITY)
(PETROLEUM HYDROCARBON RESIN : NOT AVAILABLE)
(ANTIOXIDANT : 24hr LC50>86mg/l (OECD TG 202, GLP))

ALGAE
NOT CLASSIFIED
(99.2% OF THIS PRODUCT CONSIST OF INGREDIENTS OF UNKNOWN TOXICITY)
(PETROLEUM HYDROCARBON RESIN : NOT AVAILABLE)
(ANTIOXIDANT : 72hr EC50>100mg/l (DIRECTIVE 87/302/EEC, GLP))
PERSISTENCE AND DEGRADABILITY

PERSISTENCE
NOT READILY DEGRADABLE. AND THERE WERE PERSISTENCE POSSIBILITY WITH INSOLUBLE.
(PETROLEUM HYDROCARBON RESIN : NOT AVAILABLE)
(ANTIOXIDANT : log Kow=23(25 °C) (DIRECTIVE 84/449/EEC, A6, GLP))

DEGRADABILITY
NOT AVAILABLE

BIOACCUMULATIVE POTENTIAL
BIOACCUMULATION
NOT AVAILABLE
(99.2% OF THIS PRODUCT CONSIST OF INGREDIENTS OF UNKNOWN TOXICITY)
(PETROLEUM HYDROCARBON RESIN : NOT AVAILABLE)
(ANTIOXIDANT : BIOACCUMULATIVE POTENTIAL IS LOW AS A BIOCONCENTRATION FACTOR AT 0.1mg/l BASED ON THE BIOACCUMULATIVE TEST USING CARP (CYPRINUS CARPIO) (bcf<2.3))

BIODEGRADATION
NON-BIODEGRADABLE
(99.2% OF THIS PRODUCT CONSIST OF INGREDIENTS OF UNKNOWN TOXICITY)
(ANTIOXIDANT : DEGRADED 0% IN THE BIODEGRADATION TEST FOR 4 WEEEKS. (OECD TG031C))

MOBILITY IN SOIL
NOT AVAILABLE

OTHER HAZARD EFFECTS
NOT AVAILABLE

SECTION 13 : DISPOSAL CONSIDERATIONS

DISPOSAL METHOD
WASTE MUST BE DISPOSED OF IN ACCORDANCE WITH FEDERAL, STATE AND LOCAL ENVIRONMENTAL CONTROL REGULATIONS.

DISPOSAL PRECAUTION
CONSIDER THE REQUIRE STTENTIONS IN ACCORDANCE WITH WASTE TREATMENT MANAGEMENT REGULATION.

SECTION 14 : TRANSPORT INFORMATION

UN NUMBER
NOT APPLICABLE

UN PROPER SHIPPING NAME
NOT APPLICABLE

TRANSPORT HAZARD CLASS
NOT APPLICABLE

PACING GROUP
NOT APPLICABLE

MARINE POLLUTANT
NOT APPLICABLE

IMFORMATION NOTE
IN CASE OF FIRE
SECTION 15 : REGULATION INFORMATION

EU CLASSIFICATION

CLASSIFICATION
NOT AVAILABLE

RISK PHRASES
NOT AVAILABLE

SAFETY PHRASES
NOT AVAILABLE

EU RoHS REGULATION (DIRECTIVE 2002/96/EC)
THE FOUR HEAVY METALS AND BROMINATED FLAME RETARDANTS WERE NOT DETECTED.

U.S.A MANAGEMENT INFORMATION

OSHA (29CFR1910.119)
NOT REGULATED

CERCLA 103 (40CFR302.4)
NOT REGULATED

EPCRA 302 (40CFR355.3)
NOT REGULATED

EPCRA 304 (40CFR355.4)
NOT REGULATED

EPCRA 313 (40CFR372.65)
NOT REGULATED

SARA CLASSIFICATION

SARA HAZARD CATEGORIES, SARA SECTIONS 311/312 (40CFR370.21) : NONE
SARA SECTION 313 (40CFR372.65) : NONE

INVENTORY STATUS

TSCA (US TOXIC SUBSTANCES CONTROL ACT) : ALL COMPONENTS OF THIS PRODUCT ARE LISTED ON THE TSCA INVENTORY.

DSL (CANADIAN DOMESTIC SUBSTANCES LIST) : ALL COMPONENTS OF THIS PRODUCT ARE LISTED ON THE DSL INVENTORY.

EINECS (EUROPEAN INVENTORY OF EXISTING COMMERCIAL CHEMICAL SUBSTANCES) : THIS PRODUCT IS LISTED ON EINECS OR OTHERWISE COMPLIES WITH EINECS REQUIREMENTS.

AICS/NICNAS (AUSTRALIAN INVENTORY OF CHEMICAL SUBSTANCES AND NATIONAL INDUSTRIAL CHEMICALS NOTIFICATION AND ASSESSMENT SCHEME) : ALL COMPONENTS OF THIS PRODUCT ARE LISTED ON THE AICS OR OTHERWISE COMPLY WITH NICNAS INVENTORY.

MITI (JAPANESE HANDBOOK OF EXISTING AND NEW CHEMICAL SUBSTANCES) : ALL COMPONENTS OF THIS PRODUCT ARE LISTED ON THE MITI INVENTORY.

KECI (KOREAN EXISTING CHEMICAL AND CHEMICAL SUBSTANCES) : ALL COMPONENTS OF THIS PRODUCT ARE LISTED ON THE KECI INVENTORY.

PICCS (PHILIPPINES INVENTORY OF CHEMICAL AND CHEMICAL SUBSTANCES) : ALL COMPONENTS OF THIS PRODUCT ARE LISTED ON THE PICCS INVENTORY.
ALL COMPONENTS OF THIS PRODUCT ARE LISTED ON THE IECSC INVENTORY.

SECTION 16 : OTHER INFORMATION

INFORMATION SOURCE AND REFERENCES
KOREA OCCUPATIONAL HEALTH & SAFETY AGENCY (MSDS) (HTTP://WWW.KOSHA.NET)
The product analysis conducted by Research Institute of Kolon Industries, Inc. (CHEMICAL)
Korea Testing and Research Institute for Chemical Industry Skin Irritation Test Data (TBH-000125(2004), Test Method: The Notice 1999 of Korea Food and Drug Administration
Korea Testing and Research Institute for Chemical Industry Hazardous Chemical Substance Analysis Data
M.I.E Test Report of Chilworth in USA
The MSDS data published by Antioxidant Manufacturer
Chemical Risk Information Platform (CHRIP) (HTTP://WWW.SAFE.NITE.GO.JP/ENGLISH/DB.HTML)
Quantitative Structure Activity Relation (QSAR)
International Uniform Chemical Information Database (IUCLID) (HTTP://ECB.JRC.IT/ESIS)

ISSUING DATE
14 DECEMBER 2004

REVISION NUMBER AND DATE
REVISION NUMBER
9TH

DATE OF THE LASTEST REVISION
01 JANUARY 2014

REASON FOR REVISION
ADDRESS UPDATE

THE INFORMATION CONTAINED HEREIN IS TO THE BEST OF OUR KNOWLEDGE AND BELIEF ACCURATE. SINCE MSDS IS TO PROVIDE INFORMATION ON THE HEALTH/SAFETY/ENVIRONMENT TO USERS OF THE SUBSTANCE, DATA WRITTEN HERE DO NOT MEAN TO ENSURE PROPERTIES OF MATTER OR SPEC.