Section 1. Identification

GHS product identifier: Capa™ 3041
Other means of identification: Not available.
Material uses: Adhesives, Automotive industry, Binder, Construction, Paint, Manufacture of polyurethane.
Manufacturer: Ingevity UK Ltd
    Baronet Road
    Warrington
    Cheshire WA4 6HA
    United Kingdom
    Tel. +44 (0) 1925 591111
    www.ingevity.com

In case of emergency: +1 800 424 9300 (USA) CHEMTREC

Section 2. Hazards identification

OSHA/HCS status: While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.

Classification of the substance or mixture: Not classified.

GHS label elements

Signal word: No signal word.
Hazard statements: No known significant effects or critical hazards.
Precautionary statements
- General: Read label before use. Keep out of reach of children. If medical advice is needed, have product container or label at hand.
- Prevention: Not applicable.
- Response: Not applicable.
- Storage: Not applicable.
- Disposal: Not applicable.
- Hazards not otherwise classified: None known.

Section 3. Composition/information on ingredients

Substance/mixture: Mixture

<table>
<thead>
<tr>
<th>Ingredient name</th>
<th>%</th>
<th>CAS number</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-Oxepanone, oligomers with 2-ethyl-2-(hydroxymethyl)-1,3-propanediol</td>
<td>≥90</td>
<td>37625-56-2</td>
</tr>
</tbody>
</table>

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Validated on 5/13/2019.  Version: 1
Section 4. First aid measures

Description of necessary first aid measures

Eye contact: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.

Inhalation: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.

Skin contact: Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.

Ingestion: Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

Potential acute health effects

<table>
<thead>
<tr>
<th>Eye contact</th>
<th>No known significant effects or critical hazards.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Inhalation</td>
<td>No known significant effects or critical hazards.</td>
</tr>
<tr>
<td>Skin contact</td>
<td>No known significant effects or critical hazards.</td>
</tr>
<tr>
<td>Ingestion</td>
<td>No known significant effects or critical hazards.</td>
</tr>
</tbody>
</table>

Over-exposure signs/symptoms

<table>
<thead>
<tr>
<th>Eye contact</th>
<th>No specific data.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Inhalation</td>
<td>No specific data.</td>
</tr>
<tr>
<td>Skin contact</td>
<td>No specific data.</td>
</tr>
<tr>
<td>Ingestion</td>
<td>No specific data.</td>
</tr>
</tbody>
</table>

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician: Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

Specific treatments: No specific treatment.

Protection of first-aiders: No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

| Suitable extinguishing media | Use an extinguishing agent suitable for the surrounding fire. |
| Unsuitable extinguishing media | None known. |

Specific hazards arising from the chemical

| Hazardous thermal decomposition products | Decomposition products may include the following materials: carbon dioxide carbon monoxide |

Special protective actions for fire-fighters: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Section 5. Fire-fighting measures

**Special protective equipment for fire-fighters**: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures**

**For non-emergency personnel**: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment.

**For emergency responders**: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

**Environmental precautions**: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

**Methods and materials for containment and cleaning up**

**Small spill**: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

**Large spill**: Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

**Precautions for safe handling**

**Protective measures**: Put on appropriate personal protective equipment (see Section 8).

**Advice on general occupational hygiene**: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

**Conditions for safe storage, including any incompatibilities**: Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.
Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits
None.

Appropriate engineering controls

Environmental exposure controls

Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Train workers according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.

Individual protection measures

Hygiene measures
Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection
Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.

Skin protection

Hand protection
Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Body protection
Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection
Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection
Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

Physical state
Liquid.
Color
Colorless.
Odor
Odorless.
Odor threshold
Not available.
ph
Not available.
Melting point
0 to 10°C (32 to 50°F)
Boiling point
>200°C (>392°F)
Flash point
Closed cup: 205°C (401°F)
Burning time
Not applicable.
Burning rate
Not applicable.
Evaporation rate
Not available.
Flammability (solid, gas)
Not available.
Section 9. Physical and chemical properties

- Lower and upper explosive (flammable) limits: Not available.
- Vapor pressure: <0.00013 kPa (<0.001 mm Hg) [room temperature]
- Vapor density: Not available.
- Relative density: Not available.
- Solubility: Not available.
- Solubility in water: Not available.
- Partition coefficient: n-octanol/water: 2.4
- Auto-ignition temperature: 370°C (698°F)
- Decomposition temperature: Not available.
- SADT: Not available.
- Viscosity: Not available.

Section 10. Stability and reactivity

- Reactivity: No specific test data related to reactivity available for this product or its ingredients.
- Chemical stability: The product is stable.
- Possibility of hazardous reactions: Under normal conditions of storage and use, hazardous reactions will not occur.
- Conditions to avoid: No specific data.
- Incompatible materials: No specific data.
- Hazardous decomposition products: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Result</th>
<th>Species</th>
<th>Dose</th>
<th>Exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-Oxepanone, oligomers with 2-ethyl-2-(hydroxymethyl)-1, 3-propanediol</td>
<td>LD50 Dermal</td>
<td>Rat</td>
<td>6400 mg/kg</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>LD50 Oral</td>
<td>Rat</td>
<td>&gt;5000 mg/kg</td>
<td>-</td>
</tr>
</tbody>
</table>

Irritation/Corrosion

Not available.

Sensitization

Not available.

Mutagenicity

Not available.
# Section 11. Toxicological information

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Test</th>
<th>Experiment</th>
<th>Result</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-Oxepanone, oligomers with 2-ethyl-2-(hydroxymethyl)-1, 3-propanediol</td>
<td>OECD 471 Bacterial Reverse Mutation Test</td>
<td>Experiment: In vitro Subject: Bacteria</td>
<td>Negative</td>
</tr>
<tr>
<td>2-Oxepanone, oligomers with 2-ethyl-2-(hydroxymethyl)-1, 3-propanediol</td>
<td>OECD 473 In vitro Mammalian Chromosomal Aberration Test</td>
<td>Experiment: In vitro Subject: Mammalian-Animal</td>
<td>Negative</td>
</tr>
</tbody>
</table>

**Carcinogenicity**
Not available.

**Reproductive toxicity**

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Maternal toxicity</th>
<th>Fertility</th>
<th>Development toxin</th>
<th>Species</th>
<th>Dose</th>
<th>Exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-Oxepanone, oligomers with 2-ethyl-2-(hydroxymethyl)-1, 3-propanediol</td>
<td>-</td>
<td>-</td>
<td>Negative</td>
<td>Rat</td>
<td>Oral: 250 mg/kg bw/day Oral: 800 mg/kg bw/day</td>
<td>-</td>
</tr>
</tbody>
</table>

**Teratogenicity**
Not available.

**Specific target organ toxicity (single exposure)**
Not available.

**Specific target organ toxicity (repeated exposure)**
Not available.

**Aspiration hazard**
Not available.

**Information on the likely routes of exposure**
: Not available.

**Potential acute health effects**

- **Eye contact**: No known significant effects or critical hazards.
- **Inhalation**: No known significant effects or critical hazards.
- **Skin contact**: No known significant effects or critical hazards.
- **Ingestion**: No known significant effects or critical hazards.

**Symptoms related to the physical, chemical and toxicological characteristics**

- **Eye contact**: No specific data.
- **Inhalation**: No specific data.
- **Skin contact**: No specific data.
- **Ingestion**: No specific data.

**Delayed and immediate effects and also chronic effects from short and long term exposure**

**Short term exposure**

- **Potential immediate effects**: Not available.
- **Potential delayed effects**: Not available.
Section 11. Toxicological information

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

General : No known significant effects or critical hazards.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Teratogenicity : No known significant effects or critical hazards.

Developmental effects : No known significant effects or critical hazards.

Fertility effects : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

<table>
<thead>
<tr>
<th>Route</th>
<th>ATE value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oral</td>
<td>429000 mg/kg</td>
</tr>
</tbody>
</table>

Section 12. Ecological information

Toxicity

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Result</th>
<th>Species</th>
<th>Exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-Oxepanone, oligomers with 2-ethyl-2-(hydroxymethyl)-1, 3-propanediol</td>
<td>Acute EC50 490 mg/l Fresh water</td>
<td>Algae - Pseudokirchneriella subcapitata</td>
<td>72 hours</td>
</tr>
<tr>
<td></td>
<td>Acute EC50 204 mg/l</td>
<td>Daphnia</td>
<td>48 hours</td>
</tr>
<tr>
<td></td>
<td>Acute LC50 150 mg/l Fresh water</td>
<td>Fish - Brachydanio rerio</td>
<td>96 hours</td>
</tr>
</tbody>
</table>

Persistence and degradability

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Test</th>
<th>Result</th>
<th>Dose</th>
<th>Inoculum</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-Oxepanone, oligomers with 2-ethyl-2-(hydroxymethyl)-1, 3-propanediol</td>
<td>OECD 301B Ready Biodegradability - CO₂ Evolution Test</td>
<td>77 % - Readily - 28 days</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>

Bioaccumulative potential

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Aquatic half-life</th>
<th>Photolysis</th>
<th>Biodegradability</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-Oxepanone, oligomers with 2-ethyl-2-(hydroxymethyl)-1, 3-propanediol</td>
<td>-</td>
<td>-</td>
<td>Readily</td>
</tr>
</tbody>
</table>
Section 12. Ecological information

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>LogP_{ow}</th>
<th>BCF</th>
<th>Potential</th>
</tr>
</thead>
<tbody>
<tr>
<td>Capa™ 3041 2-Oxepanone, oligomers with 2-ethyl-2-(hydroxymethyl)-1,3-propanediol</td>
<td>2.4</td>
<td>-</td>
<td>low</td>
</tr>
<tr>
<td></td>
<td>2.4</td>
<td>-</td>
<td>low</td>
</tr>
</tbody>
</table>

**Mobility in soil**

**Soil/water partition coefficient (K_{OC})**: Not available.

**Other adverse effects**: No known significant effects or critical hazards.

Section 13. Disposal considerations

**Disposal methods**: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

<table>
<thead>
<tr>
<th></th>
<th>DOT Classification</th>
<th>IMDG</th>
<th>IATA</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>UN number</strong></td>
<td>Not regulated.</td>
<td>Not regulated.</td>
<td>Not regulated.</td>
</tr>
<tr>
<td><strong>UN proper shipping name</strong></td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td><strong>Transport hazard class(es)</strong></td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td><strong>Packing group</strong></td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td><strong>Environmental hazards</strong></td>
<td>No.</td>
<td>No.</td>
<td>No.</td>
</tr>
<tr>
<td><strong>Additional information</strong></td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>

**Special precautions for user**: **Transport within user's premises**: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

**Transport in bulk according to Annex II of MARPOL and the IBC Code**: Not available.
Section 15. Regulatory information

**U.S. Federal regulations**
- **TSCA 8(a) CDR Exempt/Partial exemption**: Not determined
- **United States inventory (TSCA 8b)**: All components are listed or exempted.
- **Clean Water Act (CWA) 311**: Phosphoric acid, solution

**Clean Air Act Section 112**
- **Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs)**: Not listed
- **Clean Air Act Section 602 Class I Substances**: Not listed
- **Clean Air Act Section 602 Class II Substances**: Not listed
- **DEA List I Chemicals (Precursor Chemicals)**: Not listed
- **DEA List II Chemicals (Essential Chemicals)**: Not listed

**SARA 302/304**
- **Composition/information on ingredients**: No products were found.
- **SARA 304 RQ**: Not applicable.
- **SARA 311/312**
  - **Classification**: Not applicable.
  - **Composition/information on ingredients**: No products were found.

**State regulations**
- **Massachusetts**: None of the components are listed.
- **New York**: None of the components are listed.
- **New Jersey**: None of the components are listed.
- **Pennsylvania**: None of the components are listed.

**International regulations**
- **Chemical Weapon Convention List Schedules I, II & III Chemicals**: Not listed.
- **Stockholm Convention on Persistent Organic Pollutants**: Not listed.
- **UNECE Aarhus Protocol on POPs and Heavy Metals**: Not listed.

**International lists**
- **National inventory**
  - **Australia**: All components are listed or exempted.
  - **Canada**: All components are listed or exempted.
Section 15. Regulatory information

China: All components are listed or exempted.
Japan:
   - Japan inventory (ENCS): Not determined.
   - Japan inventory (ISHL): Not determined.
New Zealand: All components are listed or exempted.
Philippines: All components are listed or exempted.
Republic of Korea: All components are listed or exempted.
Taiwan: All components are listed or exempted.
United States: All components are listed or exempted.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

<table>
<thead>
<tr>
<th>Health</th>
<th>Flammability</th>
<th>Physical hazards</th>
</tr>
</thead>
<tbody>
<tr>
<td>/</td>
<td>/</td>
<td>/</td>
</tr>
</tbody>
</table>

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

National Fire Protection Association (U.S.A.)

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Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

History

- Date of issue/Date of revision: 2019-05-13.
- Date of previous issue: No previous validation.
- Version: 1
Section 16. Other information

Key to abbreviations:
- ATE = Acute Toxicity Estimate
- BCF = Bioconcentration Factor
- GHS = Globally Harmonized System of Classification and Labelling of Chemicals
- IATA = International Air Transport Association
- IBC = Intermediate Bulk Container
- IMDG = International Maritime Dangerous Goods
- LogPow = logarithm of the octanol/water partition coefficient
- UN = United Nations

References:
Not available.

* Indicates information that has changed from previously issued version.

Notice to reader
To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.