MATERIAL SAFETY DATA SHEET

SECTION 1  PRODUCT AND COMPANY IDENTIFICATION

PRODUCT
Product Name: SPECTRASYN ELITE 65
Product Description: Synthetic Base Stock
Product Code: 6027974-01
Intended Use: Base oil

COMPANY IDENTIFICATION
Supplier: EXXONMOBIL OIL CORPORATION
SYNTHETICS BUSINESS UNIT
13501 KATY FREEWAY
HOUSTON, TX.  77079     USA
24 Hour Health Emergency 609-737-4411
Transportation Emergency Phone (800) 424-9300 or (703) 527-3887 CHEMTREC
Product Technical Information (888) 662-4507

SECTION 2  COMPOSITION / INFORMATION ON INGREDIENTS

No Reportable Hazardous Substance(s) or Complex Substance(s).

SECTION 3  HAZARDS IDENTIFICATION

This material is not considered to be hazardous according to regulatory guidelines (see (M)SDS Section 15).

POTENTIAL HEALTH EFFECTS
High-pressure injection under skin may cause serious damage.

NFPA Hazard ID:     Health: 0   Flammability: 1    Reactivity: 0
HMIS Hazard ID:     Health: 0   Flammability: 1    Reactivity: 0

NOTE: This material should not be used for any other purpose than the intended use in Section 1 without expert advice. Health studies have shown that chemical exposure may cause potential human health risks which may vary from person to person.

SECTION 4  FIRST AID MEASURES

INHALATION
Remove from further exposure. For those providing assistance, avoid exposure to yourself or others. Use adequate respiratory protection. If respiratory irritation, dizziness, nausea, or unconsciousness occurs, seek immediate medical assistance. If breathing has stopped, assist ventilation with a mechanical device or use...
SKIN CONTACT
Wash contact areas with soap and water. If product is injected into or under the skin, or into any part of the body, regardless of the appearance of the wound or its size, the individual should be evaluated immediately by a physician as a surgical emergency. Even though initial symptoms from high pressure injection may be minimal or absent, early surgical treatment within the first few hours may significantly reduce the ultimate extent of injury.

EYE CONTACT
Flush thoroughly with water. If irritation occurs, get medical assistance.

INGESTION
First aid is normally not required. Seek medical attention if discomfort occurs.

SECTION 5  FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA
Appropriate Extinguishing Media: Use water fog, foam, dry chemical or carbon dioxide (CO2) to extinguish flames.

Inappropriate Extinguishing Media: Straight Streams of Water

FIRE FIGHTING
Fire Fighting Instructions: Evacuate area. Prevent runoff from fire control or dilution from entering streams, sewers, or drinking water supply. Firefighters should use standard protective equipment and in enclosed spaces, self-contained breathing apparatus (SCBA). Use water spray to cool fire exposed surfaces and to protect personnel.

Hazardous Combustion Products: Smoke, Fume, Incomplete combustion products, Oxides of carbon

FLAMMABILITY PROPERTIES
Flash Point [Method]: >266°C (511°F) [ASTM D-92]
Flammable Limits (Approximate volume % in air): LEL: N/D  UEL: N/D
Autoignition Temperature: N/D

SECTION 6  ACCIDENTAL RELEASE MEASURES

NOTIFICATION PROCEDURES
In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations. US regulations require reporting releases of this material to the environment which exceed the applicable reportable quantity or oil spills which could reach any waterway including intermittent dry creeks. The National Response Center can be reached at (800)424-8802.

PROTECTIVE MEASURES
Avoid contact with spilled material. See Section 5 for fire fighting information. See the Hazard Identification Section for Significant Hazards. See Section 4 for First Aid Advice. See Section 8 for advice on the minimum
requirements for personal protective equipment. Additional protective measures may be necessary, depending on the specific circumstances and/or the expert judgment of the emergency responders.

**SPILL MANAGEMENT**

**Land Spill:** Eliminate all ignition sources (no smoking, flares, sparks or flames in immediate area). Stop leak if you can do it without risk. Absorb or cover with dry earth, sand or other non-combustible material and transfer to containers. Recover by pumping or with suitable absorbent.

**Water Spill:** Stop leak if you can do it without risk. Confine the spill immediately with booms. Warn other shipping. Remove from the surface by skimming or with suitable absorbents. Seek the advice of a specialist before using dispersants.

Water spill and land spill recommendations are based on the most likely spill scenario for this material; however, geographic conditions, wind, temperature, (and in the case of a water spill) wave and current direction and speed may greatly influence the appropriate action to be taken. For this reason, local experts should be consulted. Note: Local regulations may prescribe or limit action to be taken.

**ENVIRONMENTAL PRECAUTIONS**

**Large Spills:** Dike far ahead of liquid spill for later recovery and disposal. Prevent entry into waterways, sewers, basements or confined areas.

**SECTION 7**  
**HANDLING AND STORAGE**

**HANDLING**

Prevent small spills and leakage to avoid slip hazard. Material can accumulate static charges which may cause an electrical spark (ignition source). When the material is handled in bulk, an electrical spark could ignite any flammable vapors from liquids or residues that may be present (e.g., during switch-loading operations). Use proper bonding and/or ground procedures. However, bonding and grounds may not eliminate the hazard from static accumulation. Consult local applicable standards for guidance. Additional references include American Petroleum Institute 2003 (Protection Against Ignitions Arising out of Static, Lightning and Stray Currents) or National Fire Protection Agency 77 (Recommended Practice on Static Electricity) or CENELEC CLC/TR 50404 (Electrostatics - Code of practice for the avoidance of hazards due to static electricity).

**Static Accumulator:** This material is a static accumulator.

**STORAGE**

The container choice, for example storage vessel, may effect static accumulation and dissipation. Do not store in open or unlabelled containers.

**SECTION 8**  
**EXPOSURE CONTROLS / PERSONAL PROTECTION**

**Exposure limits/standards for materials that can be formed when handling this product:** When mists/aerosols can occur the following are recommended: 5 mg/m³ - ACGIH TLV (inhalable fraction), 5 mg/m³ - OSHA PEL.

**NOTE:** Limits/standards shown for guidance only. Follow applicable regulations.
ENGINEERING CONTROLS

The level of protection and types of controls necessary will vary depending upon potential exposure conditions.

Control measures to consider:
No special requirements under ordinary conditions of use and with adequate ventilation.

PERSONAL PROTECTION

Personal protective equipment selections vary based on potential exposure conditions such as applications, handling practices, concentration and ventilation. Information on the selection of protective equipment for use with this material, as provided below, is based upon intended, normal usage.

Respiratory Protection: If engineering controls do not maintain airborne contaminant concentrations at a level which is adequate to protect worker health, an approved respirator may be appropriate. Respirator selection, use, and maintenance must be in accordance with regulatory requirements, if applicable. Types of respirators to be considered for this material include:

No protection is ordinarily required under normal conditions of use and with adequate ventilation.

For high airborne concentrations, use an approved supplied-air respirator, operated in positive pressure mode. Supplied air respirators with an escape bottle may be appropriate when oxygen levels are inadequate, gas/vapor warning properties are poor, or if air purifying filter capacity/rating may be exceeded.

Hand Protection: Any specific glove information provided is based on published literature and glove manufacturer data. Glove suitability and breakthrough time will differ depending on the specific use conditions. Contact the glove manufacturer for specific advice on glove selection and breakthrough times for your use conditions. Inspect and replace worn or damaged gloves. The types of gloves to be considered for this material include:

No protection is ordinarily required under normal conditions of use. If product is hot, thermally protective, chemical resistant gloves are recommended. If contact with forearms is likely, wear gauntlet style gloves.

Eye Protection: If contact is likely, safety glasses with side shields are recommended.

Skin and Body Protection: Any specific clothing information provided is based on published literature or manufacturer data. The types of clothing to be considered for this material include:

No skin protection is ordinarily required under normal conditions of use. In accordance with good industrial hygiene practices, precautions should be taken to avoid skin contact. If product is hot, thermally protective, chemical resistant apron and long sleeves are recommended.

Specific Hygiene Measures: Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned. Practice good housekeeping.

ENVIRONMENTAL CONTROLS

Comply with applicable environmental regulations limiting discharge to air, water and soil. Protect the environment by applying appropriate control measures to prevent or limit emissions.

SECTION 9  PHYSICAL AND CHEMICAL PROPERTIES
Note: Physical and chemical properties are provided for safety, health and environmental considerations only and may not fully represent product specifications. Contact the Supplier for additional information.

GENERAL INFORMATION
- **Physical State:** Liquid
- **Form:** Viscous
- **Color:** Clear and Bright
- **Odor:** Odorless
- **Odor Threshold:** N/D

IMPORTANT HEALTH, SAFETY, AND ENVIRONMENTAL INFORMATION
- **Relative Density (at 15.6 °C):** 0.845 [ASTM D4052]
- **Flash Point [Method]:** >266°C (511°F) [ASTM D-92]
- **Flammable Limits (Approximate volume % in air):** LEL: N/D  UEL: N/D
- **Autoignition Temperature:** N/D
- **Boiling Point / Range:** 182°C (360°F) [ASTM D86]
- **Vapor Pressure:** < 0.013 kPa (0.1 mm Hg) at 20 °C [In-house method]
- **Evaporation Rate (n-butyl acetate = 1):** N/D
- **pH:** N/D
- **Log Pow (n-Octanol/Water Partition Coefficient):** N/D
- **Solubility in Water:** Negligible
- **Viscosity:** 615 cSt (615 mm²/sec) at 40 °C | 65 cSt (65 mm²/sec) at 100°C [ASTM D 445]
- **Decomposition Temperature:** N/D

OTHER INFORMATION
- **Freezing Point:** N/D
- **Melting Point:** N/D
- **Pour Point:** < -36°C (-33°F) [ASTM D97]
- **Coefficient of Thermal Expansion:** 0.00059 G/CM3 [In-house method]
- **Decomposition Temperature:** N/D

SECTION 10 STABILITY AND REACTIVITY

**STABILITY:** Material is stable under normal conditions.

**CONDITIONS TO AVOID:** Excessive heat. High energy sources of ignition.

**MATERIALS TO AVOID:** Strong oxidizers

**HAZARDOUS DECOMPOSITION PRODUCTS:** Material does not decompose at ambient temperatures.

**HAZARDOUS POLYMERIZATION:** Will not occur.

SECTION 11 TOXICOLOGICAL INFORMATION

**ACUTE TOXICITY**

<table>
<thead>
<tr>
<th>Route of Exposure</th>
<th>Conclusion / Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>Inhalation</td>
<td>Minimally Toxic. Based on test data for structurally similar materials.</td>
</tr>
<tr>
<td><strong>Irritation</strong></td>
<td><strong>Negligible hazard at ambient/normal handling temperatures.</strong></td>
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<td>----------------</td>
<td>---------------------------------------------------------------</td>
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</tbody>
</table>

**Ingestion**
- Toxicity (Rat): LD50 > 5000 mg/kg
  - Minimally Toxic. Based on test data for structurally similar materials.

**Skin**
- Toxicity (Rabbit): LD50 > 2000 mg/kg
  - Minimally Toxic. Based on test data for structurally similar materials.
- Irritation (Rabbit): Data available.
  - Negligible irritation to skin at ambient temperatures. Based on test data for structurally similar materials.

**Eye**
- Irritation (Rabbit): Data available.
  - May cause mild, short-lasting discomfort to eyes. Based on test data for structurally similar materials.

**CHRONIC/OTHER EFFECTS**

For the product itself:
- Synthetic base oils: Not expected to cause significant health effects under conditions of normal use, based on laboratory studies with the same or similar materials. Not mutagenic or genotoxic. Not sensitizing in test animals and humans.

Additional information is available by request.

The following ingredients are cited on the lists below: None.

---REGULATORY LISTS SEARCHED--

1 = NTP CARC
2 = NTP SUS
3 = IARC 1
4 = IARC 2A
5 = IARC 2B
6 = OSHA CARC

**SECTION 12 ECOLOGICAL INFORMATION**

The information given is based on data available for the material, the components of the material, and similar materials.

**ECOTOXICITY**
- Material -- Not expected to be harmful to aquatic organisms.

**PERSISTENCE AND DEGRADABILITY**

Biodegradation:
- Material -- Expected to biodegrade slowly.

**SECTION 13 DISPOSAL CONSIDERATIONS**
Disposal recommendations based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal.

**DISPOSAL RECOMMENDATIONS**

Product is suitable for burning in an enclosed controlled burner for fuel value or disposal by supervised incineration at very high temperatures to prevent formation of undesirable combustion products.

**REGULATORY DISPOSAL INFORMATION**

RCRA Information: The unused product, in our opinion, is not specifically listed by the EPA as a hazardous waste (40 CFR, Part 261D), nor is it formulated to contain materials which are listed as hazardous wastes. It does not exhibit the hazardous characteristics of ignitability, corrosivity or reactivity and is not formulated with contaminants as determined by the Toxicity Characteristic Leaching Procedure (TCLP). However, used product may be regulated.

Empty Container Warning Empty Container Warning (where applicable): Empty containers may contain residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Empty drums should be completely drained and safely stored until appropriately reconditioned or disposed. Empty containers should be taken for recycling, recovery, or disposal through suitably qualified or licensed contractor and in accordance with governmental regulations. DO NOT PRESSURISE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION. THEY MAY EXPLODE AND CAUSE INJURY OR DEATH.

**SECTION 14 TRANSPORT INFORMATION**

**LAND (DOT)**

Proper Shipping Name: ELEVATED TEMPERATURE LIQUID, N.O.S. (hydrogenated polyalphaolefins)  
Hazard Class & Division: 9  
ID Number: 3257  
Packing Group: III  
ERG Number: 128  
Label(s): 9  
Transport Document Name: UN3257, ELEVATED TEMPERATURE LIQUID, N.O.S. (hydrogenated polyalphaolefins), 9, PG III  

Footnote: The above classification applies if the product is offered for transport at a temperature equal or greater than 100 deg. C (212 deg. F). If the product is offered for transport at less than 100 deg. C (212 deg. F), the transport classification is Not Regulated.

**LAND (TDG):** Not Regulated for Land Transport

**SEA (IMDG):** Not Regulated for Sea Transport according to IMDG-Code

**AIR (IATA):** Not Regulated for Air Transport

**SECTION 15 REGULATORY INFORMATION**

**OSHA HAZARD COMMUNICATION STANDARD:** When used for its intended purposes, this material is not classified
as hazardous in accordance with OSHA 29 CFR 1910.1200.

**Complies with the following national/regional chemical inventory requirements:** AICS, DSL, ENCS, IECSC, KECI, PICCS, TSCA

**EPCRA SECTION 302:** This material contains no extremely hazardous substances.

**SARA (311/312) REPORTABLE HAZARD CATEGORIES:** None.

**SARA (313) TOXIC RELEASE INVENTORY:** This material contains no chemicals subject to the supplier notification requirements of the SARA 313 Toxic Release Program.

The following ingredients are cited on the lists below: None.

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**REGULATORY LISTS SEARCHED---**

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1 = ACGIH ALL  6 = TSCA 5a2  11 = CA P65 REPRO  16 = MN RTK
2 = ACGIH A1   7 = TSCA 5e   12 = CA RTK   17 = NJ RTK
3 = ACGIH A2   8 = TSCA 6    13 = IL RTK   18 = PA RTK
4 = OSHA Z     9 = TSCA 12b  14 = LA RTK   19 = RI RTK
5 = TSCA 4    10 = CA P65 CARC  15 = MI 293
```

Code key: CARC=Carcinogen; REPRO=Reproductive

* EPA recently added new chemical substances to its TSCA Section 4 test rules. Please contact the supplier to confirm whether the ingredients in this product currently appear on a TSCA 4 or TSCA 12b list.

**SECTION 16**

**OTHER INFORMATION**

N/D = Not determined, N/A = Not applicable

**THIS SAFETY DATA SHEET CONTAINS THE FOLLOWING REVISIONS:**

Revision Changes:
Section 08: Hand Protection was modified.
Section 08: Skin and Body Protection was modified.
Section 14: LAND (TDG) - Header was modified.

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