M-380

PRODUCT DESCRIPTION
M-380 is a water-based corrosion inhibitor that is designed to be used with carboxylated acrylic or styrene-acrylic latices. M-380 provides corrosion inhibition to ferrous and non-ferrous surfaces.

M-380 should be mixed before use although no settling is anticipated. The recommended starting levels for M-380 should be 1% to 3% based on the total weight of the formulation.

FEATURES
• Excellent corrosion resistance
• Can be post-added to batch
• Low viscosity
• No VOCs
• Does not lower gloss
• Improves salt spray, humidity, and prohesion resistance
• Synergistic effects with M-119/M-119LV

PHYSICAL PROPERTIES
Appearance	Hazy to opaque off-white slightly viscous liquid
Odor	Strong ammonia
pH	10-12 (Neat)
Density	10.1-10.4 lb/gal (1.21-1.25 kg/l)
Weight Solids	15.7%
Volume Solids	5.4%
VOC	0

PACKAGING AND STORAGE
M-380 is available in 5 gallon (19 liter) plastic pails, 55 gallon (208 liter) metal drums, liquid totes, and bulk.

M-380 should be stored in heated warehouse. Do not allow product to freeze. Shelf life is 1 year.
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Cortec Corporation shall have no liability for any injury, loss or damage arising out of the use of or the inability to use the products.

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