**PRODUCT DESCRIPTION**

M-110 is an organic corrosion inhibitor that can be used in solvent-based and some waterborne coatings. It is recommended to use between 1% and 3% (by weight) to improve corrosion resistance.

**FEATURES**

- Excellent corrosion resistance
- Compatible with majority of solvent based materials and some waterborne coatings
- Contains no phosphates, chromates, or barium compounds
- Slight tan color that will not detract from a colorant system

**FORMULATION NOTES**

- Post add M-110 with mixing for solvent and waterborne coatings
- Addition to water-based coating may cause an orange peel effect. ByK 346 can be used to eliminate the orange peel
- Not all waterborne coatings are compatible with M-110
- Start point levels of 1 to 3% (by weight) are recommended

**PHYSICAL PROPERTIES**

- Appearance: Tan liquid
- Density: 8.3-8.5 lb/gal (1.00-1.02 kg/l)
- Non-volatile (weight): 68-69%
- VOC: < 2.5 lbs/gal (0.3 kg/l)
- Flash Point: 140°F (60°C)
- Solvent: Aliphatic petroleum distillate

**METALS PROTECTED**

- Cold rolled steel
- Stainless steel
- Aluminum
- Galvanized steel
- Cast iron

**PACKAGING**

M-110 is available in 5 gallon (19 liter) pails, and 55 gallon (208 liter) drums.
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