SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

<table>
<thead>
<tr>
<th>Product form</th>
<th>Substance</th>
</tr>
</thead>
<tbody>
<tr>
<td>Trade name</td>
<td>Polyisobutene (PIB)</td>
</tr>
<tr>
<td>CAS No</td>
<td>9044-17-1</td>
</tr>
<tr>
<td>Formula</td>
<td>(C4H8.C4H8)x</td>
</tr>
</tbody>
</table>

**Product grades**


**Other means of identification**

- Polybutene

Please find additional information on section 16

1.2. Relevant identified uses of the substance or mixture and uses advised against

**Use of the substance/mixture**

- Use as an intermediate
- Formulation & (re)packing of substances and mixtures
- Coatings
- Agrochemicals
- Fuels
- Lubricants and additives
- Laboratory chemicals
- Functional fluids
- Consumer use
- Metal working fluids
- Cosmetics, personal care products

1.3. Details of the supplier of the safety data sheet

**US office:**
Braskem S.A.
5100 Westheimer Rd - Suite 495
Houston, 77056 - USA

**Manufacturer:**
Braskem S.A.
Av. Presidente Costa e Silva, 1178 – Capuava
Santo André, SP, CEP: 09270-001, Brasil

**Contact Email**
productsafety@braskem.com

**Emergency Telephone Number (CHEMTREC)**
1-800-424-9300

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

**GHS-US classification**
Not classified

2.2. Label elements

**GHS-US labelling**
No labelling applicable

2.3. Other hazards

**Other hazards which do not result in classification**
Spilled material may present a slipping hazard.

2.4. Unknown acute toxicity (GHS US)
Not applicable
SECTION 3: Composition/information on ingredients

3.1. Substance

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
<th>GHS- US classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Butene, polymer with 2-methyl-1-propene</td>
<td>CAS No: 9044-17-1</td>
<td>100</td>
<td>Not classified</td>
</tr>
</tbody>
</table>

3.2. Mixture

Not applicable

4.1. Description of first aid measures

First-aid measures after inhalation: Remove victim to fresh air. In case of irregular breathing or respiratory arrest provide artificial respiration. Seek medical advice.

First-aid measures after skin contact: In case of contact with cold material: Wash skin with plenty of water and soap. In case of contact with hot material: Rinse immediately with plenty of water for 15 minutes. Seek immediate medical advice. Obtain medical attention.

First-aid measures after eye contact: In case of contact with cold material: Rinse immediately with plenty of water. In case of contact with hot material: Rinse immediately with plenty of water for 15 minutes. Seek medical advice.

First-aid measures after ingestion: Do not induce vomiting. Immediately get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/injuries after inhalation: Overexposure to vapors may result in cough.

Symptoms/injuries after skin contact: Hot material can cause burns.

Symptoms/injuries after eye contact: Hot material can cause burns.

Symptoms/injuries after ingestion: Ingestion may cause nausea and vomiting.

4.3. Indication of any immediate medical attention and special treatment needed

In case of skin burns, to minimize physical damage to the skin, do not remove the polybutene. Cover the injured area with appropriate burn gel.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media: Carbon dioxide (CO2), dry chemical powder, foam. Water spray.

Unsuitable extinguishing media: Do not use a water jet since it may cause the fire to spread.

5.2. Special hazards arising from the substance or mixture


Explosion hazard: No direct explosion hazard.

Reactivity: The product is non-reactive under normal conditions of use, storage and transport.

5.3. Advice for firefighters

Firefighting instructions: Cool closed containers exposed to fire with water spray.

Protective equipment for firefighters: Fully enclosed impervious protective suit with integral or tight-fitting gloves, boots, self-contained or supplied air respirator must be worn. Refer to section 8.

Other information: Do not allow run-off from firefighting to enter drains or water courses.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Protective equipment: Wear protective clothing as described in Section 8 of this safety data sheet.

Emergency procedures: Stop leak if safe to do so. Stay away from low ground with wind on your back. Clean up even minor leaks or spills if possible without unnecessary risk.

6.1.2. For emergency responders

Protective equipment: Wear protective clothing as described in Section 8 of this safety data sheet.

Emergency procedures: Eliminate leaks immediately. Stay away from low ground with wind on your back. Clean up any spills as soon as possible, using an absorbent material to collect it. Collect all waste in suitable and labelled containers and dispose according to local legislation. Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.

6.2. Environmental precautions

Do not allow to enter into soil/subsoil. Do not allow to enter into surface water or drains. Do not discharge into drains or the environment.
6.3. Methods and material for containment and cleaning up

For containment: Eliminate leaks immediately. Ventilate affected area. Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.

Methods for cleaning up: Take up liquid spill into dry absorbent material e.g., dry sand/earth/vermiculite. Collect all waste in suitable and labelled containers and dispose according to local legislation.

6.4. Reference to other sections

For further information refer to section 8: Exposure-controls/personal protection. For disposal of residues refer to section 13: Disposal considerations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Use only in well-ventilated areas. In case of insufficient ventilation, wear suitable respiratory equipment. Avoid contact with skin and eyes.

Hygiene measures: Handle in accordance with good industrial hygiene and safety practices. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities

Provide adequate ventilation. Keep container tightly closed. Store in a well-ventilated place. Keep cool. Bulk storage does not require any special measure.

Incompatible materials: Strong acid. Strong oxidizing agents.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Exposure controls

Provide adequate ventilation. Either local exhaust or general room ventilation is usually required. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection: Insulating protective gloves. Impermeable protective gloves.

Eye protection: Wear chemical goggles if material is handled hot. Not required for normal conditions of use.

Skin and body protection: When skin contact is possible, protective clothing including gloves, apron, sleeves, boots, head and face protection must be worn.

Respiratory protection: If excessive exposure exists, use only approved air-purifying or supplied air respirator operated in a positive pressure mode.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Liquid</td>
</tr>
<tr>
<td>Appearance</td>
<td>Clear. Viscous.</td>
</tr>
<tr>
<td>Color</td>
<td>Colorless</td>
</tr>
<tr>
<td>Odor</td>
<td>Not available</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>pH</td>
<td>not applicable</td>
</tr>
<tr>
<td>Relative evaporation rate (butyl acetate=1)</td>
<td>Not available</td>
</tr>
<tr>
<td>Melting point</td>
<td>No data available</td>
</tr>
<tr>
<td>Freezing point</td>
<td>Not available</td>
</tr>
<tr>
<td>Boiling point</td>
<td>Not available</td>
</tr>
</tbody>
</table>
## Safety Data Sheet

According to the federal final rule of hazard communication revised on 2012 (HazCom 2012)

**Product:** Polyisobutene (PIB)

**Date of issue:** 28/Mar/2018      **Version:** 6.5

### Flash point

<table>
<thead>
<tr>
<th>Product Code</th>
<th>Flash Point (°C)</th>
</tr>
</thead>
<tbody>
<tr>
<td>PIB06, PIB06 TF, PIB06 TR</td>
<td>125°C</td>
</tr>
<tr>
<td>PIB08, PIB08 TF, PIB08 TR</td>
<td>130°C</td>
</tr>
<tr>
<td>PIB10, PIB10 TF, PIB10 TR</td>
<td>130°C</td>
</tr>
<tr>
<td>PIB12, PIB12 TF, PIB12 TR</td>
<td>135°C</td>
</tr>
<tr>
<td>PIB16, PIB16 TF, PIB16 TR</td>
<td>135°C</td>
</tr>
<tr>
<td>PIB18, PIB18 TF, PIB18 TR</td>
<td>150°C</td>
</tr>
<tr>
<td>PIB20, PIB20 TF, PIB20 TR</td>
<td>165°C</td>
</tr>
<tr>
<td>PIB24, PIB24 TF, PIB24 TR</td>
<td>190°C</td>
</tr>
<tr>
<td>PIB28, PIB28 TF, PIB28 TR</td>
<td>190°C</td>
</tr>
<tr>
<td>PIB30, PIB30 TF, PIB30 TR</td>
<td>190°C</td>
</tr>
<tr>
<td>PIB32, PIB32 TF, PIB32 TR</td>
<td>190°C</td>
</tr>
<tr>
<td>PIB60, PIB60 TF, PIB60 TR</td>
<td>220°C</td>
</tr>
<tr>
<td>PIB120, PIB120 TF, PIB120 TR</td>
<td>220°C</td>
</tr>
<tr>
<td>PIB122, PIB122 TF, PIB122 TR</td>
<td>240°C</td>
</tr>
<tr>
<td>PIB126, PIB126 TF, PIB126 TR</td>
<td>240°C</td>
</tr>
<tr>
<td>PIB128, PIB128 TF, PIB128 TR</td>
<td>240°C</td>
</tr>
<tr>
<td>PIB240, PIB240 TF, PIB240 TR</td>
<td>245°C</td>
</tr>
</tbody>
</table>

### Auto-ignition temperature

- = 140 °C

### Decomposition temperature

> 260 °C

### Flammability (solid, gas)

- Not available

### Vapor pressure

- Not available

### Relative vapor density at 20 °C

- Not available

### Relative density

- = 0.841 g/cm³ (water =1)

### Solubility

- Soluble in hydrocarbon-based solvent.
- Water: < 0.1 % Negligible in water

### Log Pow

- Not available

### Log Kow

- No data available

### Viscosity, kinematic

- 37.8°C

<table>
<thead>
<tr>
<th>Product Code</th>
<th>Viscosity (mm²/s)</th>
</tr>
</thead>
<tbody>
<tr>
<td>PIB06, PIB06 TF, PIB06 TR</td>
<td>26 - 34 mm²/s (37.8°C)</td>
</tr>
<tr>
<td>PIB08, PIB08 TF, PIB08 TR</td>
<td>102 -110 mm²/s (37.8°C)</td>
</tr>
<tr>
<td>PIB10, PIB10 TF, PIB10 TR</td>
<td>20 - 30 mm²/s (100°C)</td>
</tr>
<tr>
<td>PIB12, PIB12 TF, PIB12 TR</td>
<td>550 mm²/s (100°C)</td>
</tr>
<tr>
<td>PIB16, PIB16 TF, PIB16 TR</td>
<td>46 - 52 mm²/s (100°C)</td>
</tr>
<tr>
<td>PIB18, PIB18 TF, PIB18 TR</td>
<td>1700 mm²/s (37.8°C)</td>
</tr>
<tr>
<td>PIB20, PIB20 TF, PIB20 TR</td>
<td>3050 mm²/s (37.8°C)</td>
</tr>
<tr>
<td>PIB24, PIB24 TF, PIB24 TR</td>
<td>200 - 240 mm²/s (100°C)</td>
</tr>
<tr>
<td>PIB28, PIB28 TF, PIB28 TR</td>
<td>10000 mm²/s (37.8°C)</td>
</tr>
<tr>
<td>PIB30, PIB30 TF, PIB30 TR</td>
<td>600 - 650 mm²/s (100°C)</td>
</tr>
<tr>
<td>PIB32, PIB32 TF, PIB32 TR</td>
<td>840 - 720 mm²/s (100°C)</td>
</tr>
<tr>
<td>PIB60, PIB60 TF, PIB60 TR</td>
<td>1450 – 1700 mm²/s (100°C)</td>
</tr>
<tr>
<td>PIB120, PIB120 TF, PIB120 TR</td>
<td>2500 mm²/s (100°C)</td>
</tr>
<tr>
<td>PIB122, PIB122 TF, PIB122 TR</td>
<td>3000 - 3400 mm²/s (100°C)</td>
</tr>
<tr>
<td>PIB126, PIB126 TF, PIB126 TR</td>
<td>3900 – 4200 mm²/s (100°C)</td>
</tr>
<tr>
<td>PIB128, PIB128 TF, PIB128 TR</td>
<td>4000 – 4700 mm²/s (100°C)</td>
</tr>
<tr>
<td>PIB240, PIB240 TF, PIB240 TR</td>
<td>11000 – 14000 mm²/s (100°C)</td>
</tr>
</tbody>
</table>

### Viscosity, dynamic

- No data available

### Explosive properties

- No data available

### Oxidizing properties

- No data available

### Explosive limits

- Not available

### Additional information

- Fluidity point: -50°C to 15°C (59°F) typical

### SECTION 10: Stability and reactivity

#### 10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

#### 10.2. Chemical stability

Stable under use and storage conditions as recommended in section 7.

#### 10.3. Possibility of hazardous reactions

No dangerous reactions known. Hazardous polymerization will not occur.
10.4. Conditions to avoid
Extremely high temperatures.

10.5. Incompatible materials
Strong acid. Strong oxidizing agents.

10.6. Hazardous decomposition products
Thermal combustion may release carbon monoxide and dioxide.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

<table>
<thead>
<tr>
<th>Effect</th>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute toxicity</td>
<td>Not classified</td>
</tr>
<tr>
<td>Skin corrosion/irritation</td>
<td>Not classified</td>
</tr>
<tr>
<td>Serious eye damage/irritiation</td>
<td>Not classified</td>
</tr>
<tr>
<td>Respiratory or skin sensitization</td>
<td>Not classified</td>
</tr>
<tr>
<td>Germ cell mutagenicity</td>
<td>Not classified</td>
</tr>
<tr>
<td>Carcinogenicity</td>
<td>Not classified</td>
</tr>
<tr>
<td>Reproductive toxicity</td>
<td>Not classified</td>
</tr>
<tr>
<td>Specific target organ toxicity (single exposure)</td>
<td>Not classified</td>
</tr>
<tr>
<td>Specific target organ toxicity (repeated exposure)</td>
<td>Not classified</td>
</tr>
<tr>
<td>Aspiration hazard</td>
<td>Not classified</td>
</tr>
<tr>
<td>Symptoms/injuries after inhalation</td>
<td>Overexposure to vapors may result in cough.</td>
</tr>
<tr>
<td>Symptoms/injuries after skin contact</td>
<td>Hot material can cause burns.</td>
</tr>
<tr>
<td>Symptoms/injuries after eye contact</td>
<td>Hot material can cause burns.</td>
</tr>
<tr>
<td>Symptoms/injuries after ingestion</td>
<td>Ingestion may cause nausea and vomiting.</td>
</tr>
</tbody>
</table>

SECTION 12: Ecological information

12.1. Toxicity
No additional information available

12.2. Persistence and degradability
No additional information available

12.3. Bioaccumulative potential

<table>
<thead>
<tr>
<th>Substance</th>
<th>Bioaccumulative potential</th>
</tr>
</thead>
<tbody>
<tr>
<td>Polyisobutene (PIB) (9044-17-1)</td>
<td>Log Pow Not available</td>
</tr>
</tbody>
</table>

12.4. Mobility in soil
No additional information available

12.5. Other adverse effects
Effect on ozone layer: No additional information available

SECTION 13: Disposal considerations

13.1. Waste treatment methods
Regional legislation (waste): Dispose of contents/container to comply with applicable local, national and international regulations.
Waste disposal recommendations: Consult the appropriate local waste disposal expert about waste disposal.

SECTION 14: Transport information

Classification for LAND transport: DOT

<table>
<thead>
<tr>
<th>Number</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN Number</td>
<td>UN3257</td>
</tr>
<tr>
<td>Proper shipping name</td>
<td>ELEVATED TEMPERATURE LIQUID, N.O.S. (Butene, polymer with 2-methyl-1-propene)</td>
</tr>
<tr>
<td>Class / Division</td>
<td>9</td>
</tr>
<tr>
<td>Packing group</td>
<td>III</td>
</tr>
<tr>
<td>Environmental hazards</td>
<td>Yes, when transported at elevated temperature (&gt; 100°C)</td>
</tr>
<tr>
<td>Special precautions for user</td>
<td>No additional data</td>
</tr>
</tbody>
</table>
Transport at temperature below 100°C
Not regulated for transport

Classification for SEA transport: IMO - IMDG

Transport at elevated temperature (equal or above 100°C)
14.1 UN Number : UN3257
14.2 Proper shipping name : ELEVATED TEMPERATURE LIQUID, N.O.S. (Butene, polymer with 2-methyl-1-propene)
14.3 Class / Division : 9
14.4 Packing group : III
14.5 Environmental hazards : Yes, when transported at elevated temperature (> 100°C)
14.6 Special precautions for user : No additional data
14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC code:
Product name : Poly(4+)-isobutylene

Transport at temperature below 100°C
Not regulated for transport

Classification for AIR transport: IATA - ICAO

Transport at elevated temperature (equal or above 100°C)
14.1 UN Number : UN3257
14.2 Proper shipping name : Elevated temperature liquid, n.o.s. (Butene, polymer with 2-methyl-1-propene)
14.3 Class / Division : 9
14.4 Packing group : III
14.5 Environmental hazards : Yes, when transported at elevated temperature (> 100°C)
14.6 Special precautions for user : TRANSPORT FORBIDDEN

Transport at temperature below 100°C
Not regulated for transport

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product, therefore it cannot be considered exhaustive. See guidelines of US DOT, IMDG and IATA regulations before transporting the product. The transportation organization is responsible for compliance with laws, regulations and rules for the transport of the material.

SECTION 15: Regulatory information

15.1. US Federal regulations
Polyisobutene (PIB) (9044-17-1)
Listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. International regulations
CANADA
Polyisobutene (PIB) (9044-17-1)
Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations
No additional information available

15.2.2. National regulations
Polyisobutene (PIB) (9044-17-1)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on the Korean ECL (Existing Chemicals List)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

15.3. US State regulations
No additional information available

SECTION 16: Other information
Sources of Key data : Data arise from reference works and literature.
Safety Data Sheet
According to the federal final rule of hazard communication revised on 2012 (HazCom 2012)
Product: Polyisobutene (PIB)
Date of issue: 28/Mar/2018      Version: 6.5

Other information:

The regulatory information is based on data available for CAS # 9003-29-6. This material is very similar in composition to CAS 9003-29-6 and as such may be described as CAS 9003-29-6. This material consists of more than 50% (w/w) of polymer molecules with more than 3 monomer units and less than 50% of polymer molecules with the same molecular weight

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product. It warns that the handling of any chemical substance requires the previous knowledge of its hazards for the user. It is up to the user of the product company providing this SDS to and promote the training of its employees about possible risks come upon of the product. The information contained herein is not absolute, but only general information on the use of the chemical and indication of safety and security measures.